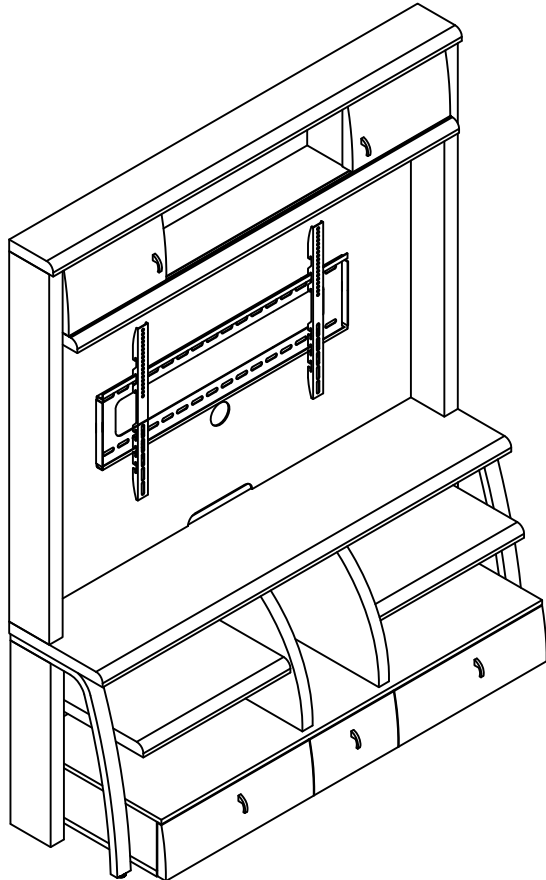


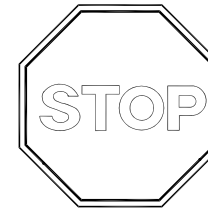


# 1612096



THIS INSTRUCTION BOOKLET CONTAINS **IMPORTANT** SAFETY INFORMATION. PLEASE READ AND KEEP FOR FUTURE REFERENCE.

ESTE FOLLETO DE INSTRUCCION CONTIENE INFORMACION **IMPORTANTE** DE SEGURIDAD. POR FAVOR LEA Y GUARDE PARA REFERENCIA FUTURA.



**DO NOT RETURN PRODUCT TO THE STORE**  
Individual stores do not stock parts.

**NO DEVUELVA ESTE PRODUCTO A LA TIENDA**  
Las tiendas no almacenan partes.

Lot Number / Número de Lote: \_\_\_\_\_

Date Of Purchase / Fecha de Compra: \_\_\_\_/\_\_\_\_/\_\_\_\_

If a part is missing or damaged, call our toll-free customer service line. We will gladly ship your replacement parts **FREE** of charge.

Si faltan partes o piezas, o éstas están dañadas, llame gratis al teléfono de servicio al cliente. Con gusto le enviaremos las partes sin cargo alguno.

Need Parts or Assistance?  
Necesitas partes o asistencia?

**1-800-489-3351**

or access our website  
o visite nuestra página de internet

**www.altrafurniture.com**

For prompt, reliable service please have your assembly manual ready.  
Para obtener servicio rapido y confiable, por favor tenga esta manual a la mano.

Recommended # of people needed for assembly: 2

El número recomendado de personas necesarias para el montaje: 2

B34161209600

Thank you for purchasing from Altra Furniture.  
Visit [www.altrafurniture.com](http://www.altrafurniture.com) to view the limited  
warranty valid in the U.S. and Canada.

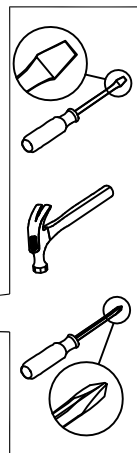
## ALTRA FURNITURE CUSTOMER SERVICE

Gracias por haber comprado de Altra Furniture.  
Visitar [www.altrafurniture.com](http://www.altrafurniture.com) para mirar la garantía  
limitada valida solamente en U.S.A y Canada.

## SERVICIO A LA CLIENTE DE ALTRA FURNITURE

### Before starting - Antes de empezar.

- ☐ Read each step carefully before starting. It is very important that each step of instruction is performed in the correct order. If these steps are not followed in sequence, assembly difficulties will occur.  
Leer con cuidado cada paso antes de empezar. Es muy importante de ejecutar cada paso en el orden correcto. Si los pasos no estan ejecutados en secuencia, ocurrirá dificultades en el montaje.
- ☐ Make sure all parts are included. Most board parts are labeled or stamped on the raw edge.  
Asegurar que todas las piezas son incluidas. La mayoría de las tablas tienen las etiquetas o los sellos en el lado sin acabado.
- ☐ Work in spacious area, preferably on a carpet, near the place the unit will be used.  
Trabajar en una área espaciosa, preferible sobre alfombra, cercas del lugar donde se va a usar el mueble.
- ☐ Have the following tools close at hand.  
Tener las herramientas siguientes cerca de la mano.
- ☐ Do not use power tools to assemble your furniture. Power tools may strip or damage the parts.  
No use herramienta electrica para montar su unidad. Las herramientas electricas pueden dañar las piezas.



Call us at:  
Llamar a:

1-800-489-3351  
(in U.S.A. only)  
(Solo en U.S.A)



1-636-745-1005



Visit our Website:

Visitar nuestro website: [www.altrafurniture.com](http://www.altrafurniture.com)



Write to:  
Escribir a:

ALTRA FURNITURE  
410 East 1st Street South Wright City, MO 63390 USA  
Attn: Service Dept.

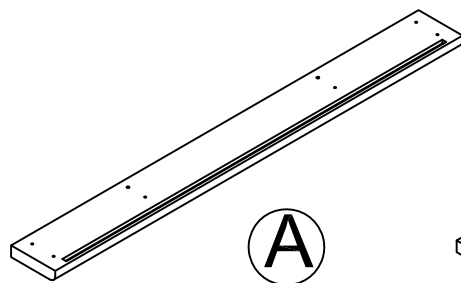
Monday - Friday 7:00 am - 8:00 pm Central Time	Saturday 9:00 am - 5:00 pm Central Time
Lunes - Viernes 7:00h - 20:00h Tiempo Central	Sabado 9:00h - 17:00h Tiempo Central

### HELPFUL HINTS

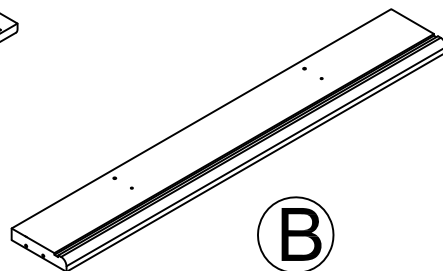
- Visit our website for assembly video clips.
- Identify, sort and count the parts before attempting assembly.
- Call our toll free number if you need assistance identifying parts.
- Compression dowels are tapped in with a hammer.
- Slides have lips only on the right side.
- Cam locks that are properly fastened on a horizontal board will face toward the center of the unit, on a vertical board the point on the lock will face the bottom.
- Back panels provide stability and support. Use all the nails provided.
- When tapping nails into a board, be sure there are equal margins on all sides to square the unit.
- Units without the back panel installed may collapse.
- Clean the product with your favorite furniture polish and a soft cloth. **DO NOT USE** harsh chemicals or abrasive cleaners.
- Move your new furniture carefully, with two people lift and carry the unit to it's new location.
- Never push, drag or scoot your furniture (especially on carpet).
- Your furniture can be disassembled and reassembled to move.
- Additional parts are available for a nominal fee.

### NOTES UTILES

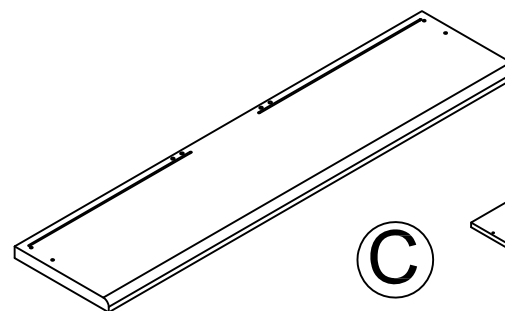
- Visitar nuestro website para mirar los videos cortos del montaje.
- Identificar, clasificar y contar las piezas antes de intentar el montaje.
- Llamar gratis a nuestro número de servicio si necesita ayuda con identificar las piezas.
- Las clavijas de compresión se taladran con un martillo.
- Las correderas sólo tienen las proyecciones en el lado derecho.
- Las cerraduras de leva que se atan propiamente en una tabla horizontal se puntan al centro de la unidad, y las en una tabla vertical se puntan al fondo.
- Los paneles traseros se mantienen la estabilidad. Usar todos los tornillos proporcionados.
- A taladrar los tornillos en una tabla, asegurarse que hay márgenes iguales en todos los lados para cuadrar la unidad.
- Las unidades sin panel trasero pueden derrumbarse.
- Limpiar la unidad con su pulimento favorito de mueble y una tela suave. **NO UTILIZAR** productos con quimicos duros o abrasivos.
- Mover su mueble nuevo cuidadosamente, con dos personas levantar la unidad a su nuevo lugar.
- Nunca empujar o arrastrar su mueble (especialmente en alfombra).
- Poderse desmontar y volver a montar su mueble de para mover.
- Piezas adicionales están disponibles para una cuota nominal.



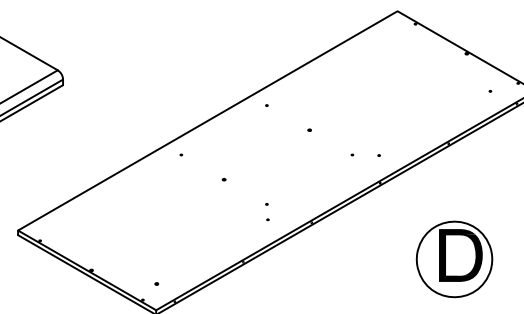
**HUTCH TOP**  
Tabla superior del estante  
T1612096010



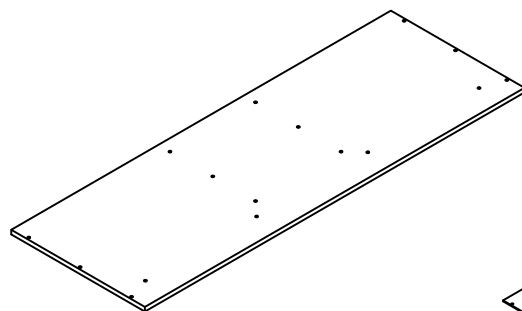
**FIXED SHELF**  
Repisa fija  
T1612096020



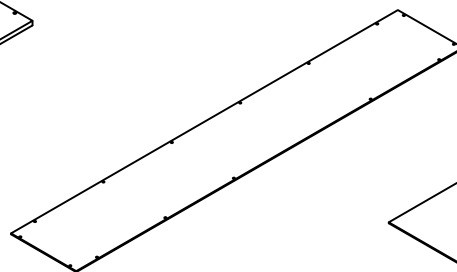
**TOP**  
Panel superior  
T1612096030



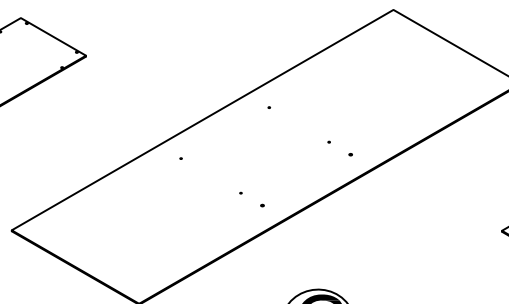
**FIXED SHELF**  
Repisa fija  
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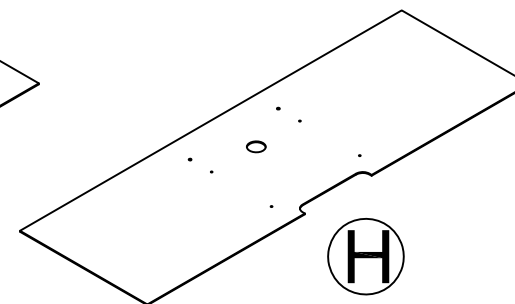
**BOTTOM**  
Base  
T1612096050



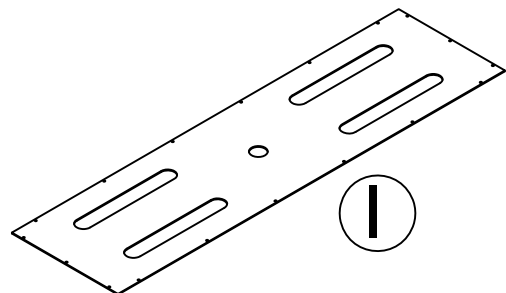
**UPPER BACK PANEL**  
Panel trasero superior  
T1612096060



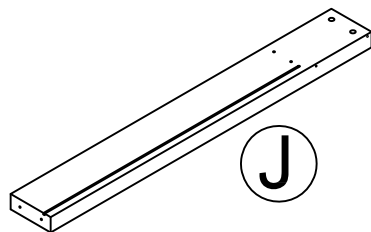
**UPPER BACK PANEL**  
Panel trasero superior  
T1612096070



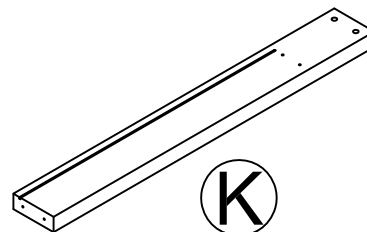
**MIDDLE BACK PANEL**  
Panel trasero medio  
T1612096080



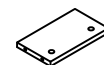
LOWER BACK PANEL  
Panel trasero inferior  
T1612096090



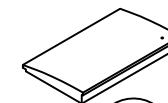
UPPER LEFT PANEL  
Tabla izquierda superior  
T1612096100



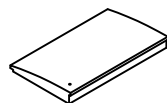
UPPER RIGHT PANEL  
Tabla derecha superior  
T1612096110



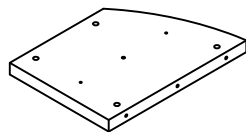
PARTITION  
Partición  
T1612096120  
QTY:2



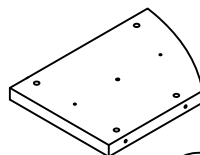
LEFT DOOR  
Puerta izquierda  
T1612096130



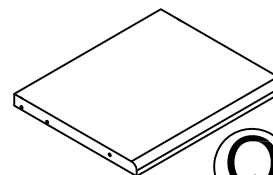
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Puerta izquierda  
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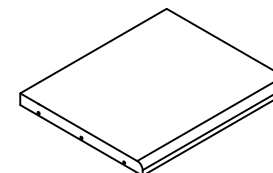
LEFT DOOR  
Puerta izquierda  
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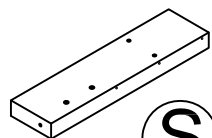
PARTITION  
Partición  
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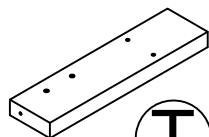
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Repisa fija  
T1612096170



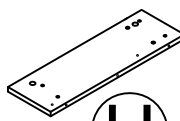
FIXED SHELF  
Repisa fija  
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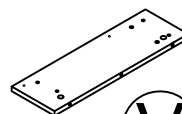
LOWER LEFT PANEL  
Panel izquierdo inferior  
T1612096190



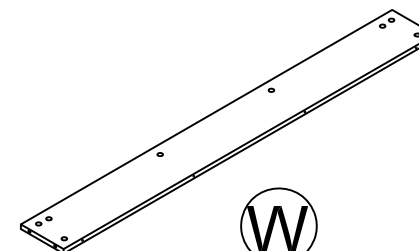
LOWER RIGHT PANEL  
Panel derecho inferior  
T1612096200



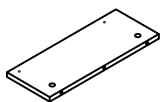
LEFT SIDE PANEL  
Panel izquierdo  
T1612096210



RIGHT SIDE PANEL  
Panel lateral derecho  
T1612096220

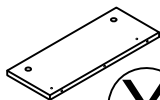


BACK PANEL  
Panel trasero  
T1612096230



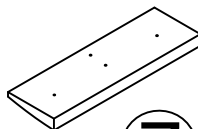
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PARTITION  
Partición  
T1612096240



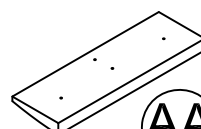
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PARTITION  
Partición  
T1612096250



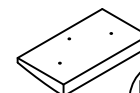
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DRAWER FRONT  
Frente del cajón  
T1612096260



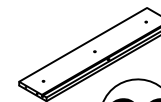
AA

DRAWER FRONT  
Frente del cajón  
T1612096270



BB

DRAWER FRONT  
Frente del cajón  
T1612096280



CC

DRAWER FRONT PANEL  
Panel frontal del cajón  
T1612096290



DD

DRAWER BACK  
Panel trasero del cajón  
T1612096300



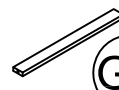
EE

LEFT DRAWER SIDE  
Lado izquierdo del cajón  
T1612096310  
QTY:3



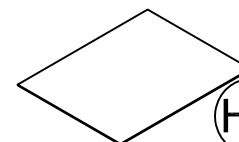
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RIGHT DRAWER SIDE  
Lado derecho del cajón  
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QTY:3



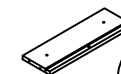
GG

DRAWER SUPPORT  
Soporte de cajón  
T1612096330  
QTY:3



HH

DRAWER BOTTOM  
Fondo del cajón  
T1612096340  
QTY:2



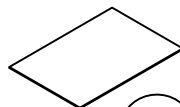
II

DRAWER FRONT PANEL  
Panel frontal del cajón  
T1612096350



JJ

DRAWER BACK  
Panel trasero del cajón  
T1612096360



KK

DRAWER BOTTOM  
Fondo del cajón  
T1612096370



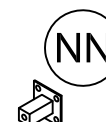
LL

RIGHT SIDE FRAME  
Marco lateral derecho  
T1612096380



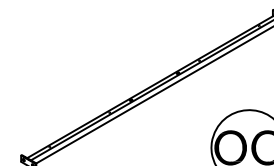
MM

RIGHT SIDE FRAME  
Marco lateral derecho  
T1612096390



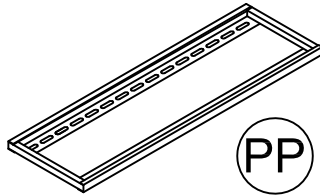
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BOTTOM SUPPORT  
Soporte inferior  
T1612096400

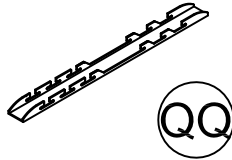


OO

BACK RAIL  
Riel trasero  
T1612096410  
QTY:2



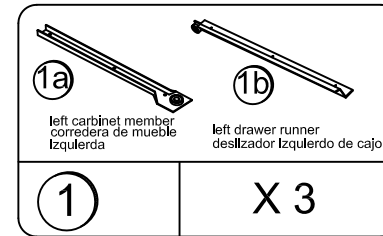
TV MOUNT  
Marco para TV  
T1612096420



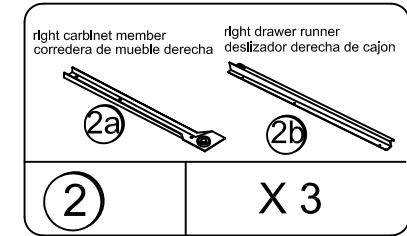
VERTICAL BAR  
Barra vertical  
T1612096430  
QTY:2



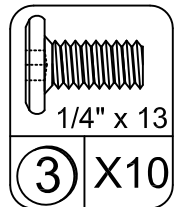
WARNING LABEL  
Etiqueta de Advertencia  
TTL1612



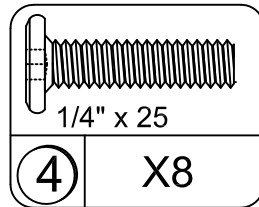
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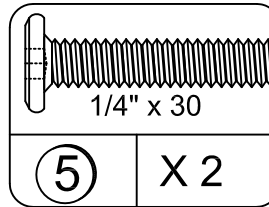
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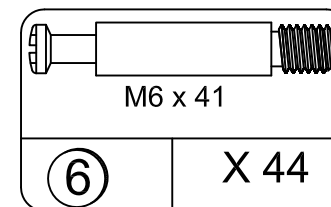
BOLT  
Tornillo  
TTL2105



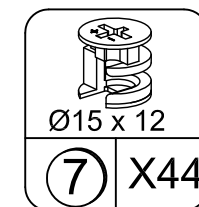
BOLT  
Tornillo  
TTL2120



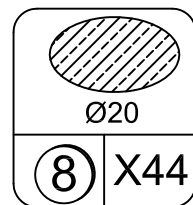
BOLT  
Tornillo  
TTL2025



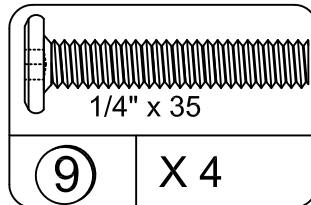
CAM BOLT  
Tornillo de rosca  
TTL6002



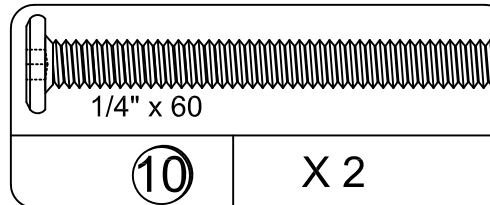
CAM LOCK  
Tornillo de cerradura  
TTL6001



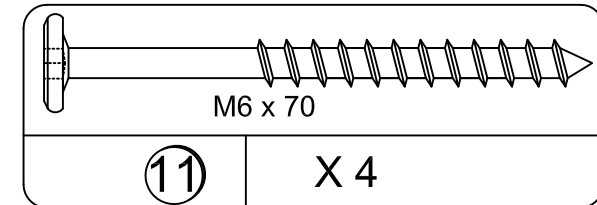
COVER  
Cubre  
TTL6013



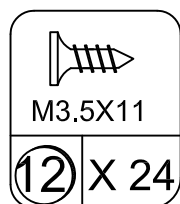
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Tornillo  
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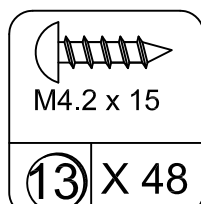
BOLT  
Tornillo  
TTL2040



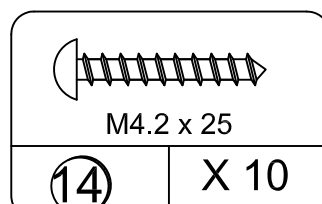
SCREW  
Tornillo  
TTL1062



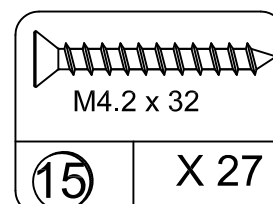
SCREW  
Tornillo  
TTL1024



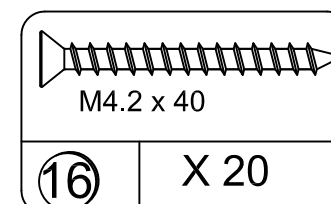
SCREW  
Tornillo  
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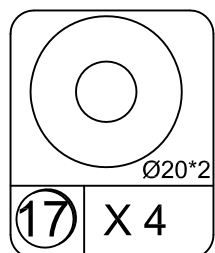
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Torillo  
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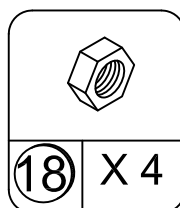
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Tornillo  
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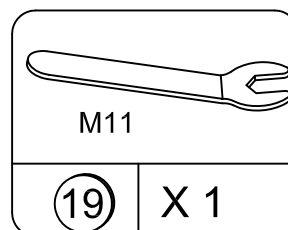
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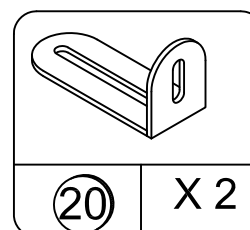
WASHER  
Arandela  
TTL9500



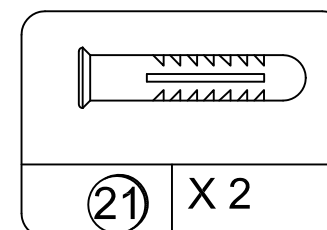
NUT  
Tuerca  
TTL2103



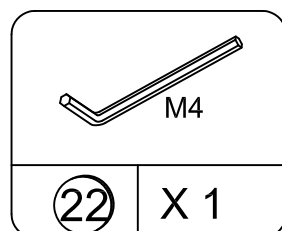
WRENCH  
Llave  
TTL5103



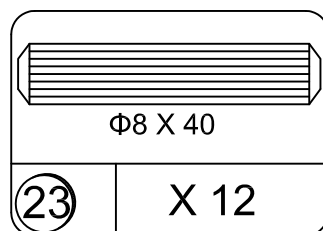
ANGLE BRACKET  
Escuadra  
TTL5013



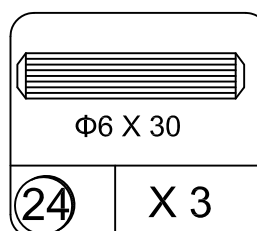
WALL ANCHOR  
Ancla de pared  
TTL5012



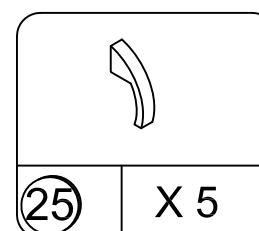
HEX KEY  
Llave en L  
TTL5003



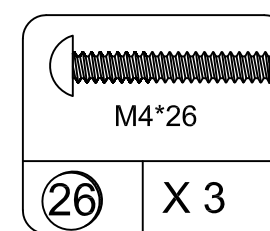
WOOD DOWEL  
Clavija de madera  
TTL4005



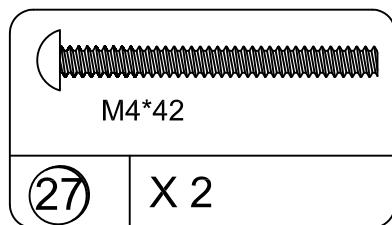
WOOD DOWEL  
Clavija de madera  
TTL4006



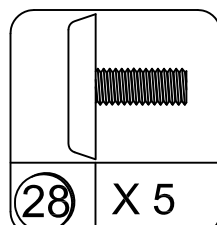
KNOB  
Perillo  
TTL9803



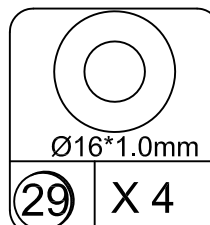
BOLT  
Tornillo  
TTL2043



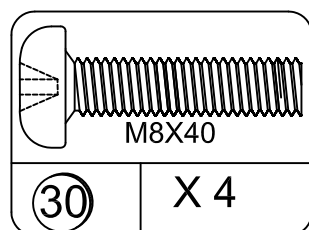
BOLT  
Tornillo  
TTL2045



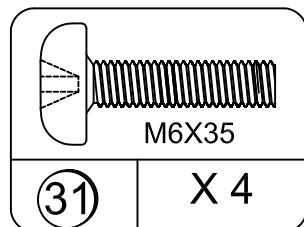
LEVELER  
Nivelader  
TTL9204



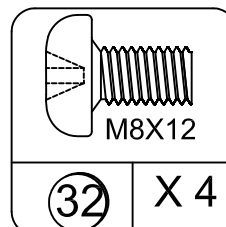
WASHER  
Arandela  
TTL9504



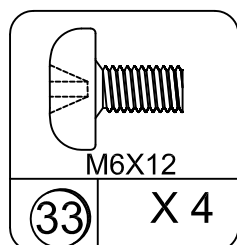
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Tornillo  
TTL2029



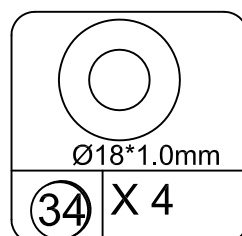
BOLT  
Tornillo  
TTL2027



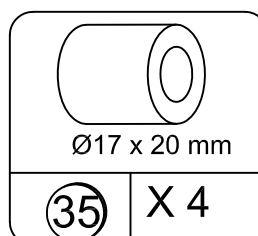
BOLT  
Tornillo  
TTL2026



BOLT  
Tornillo  
TTL2028



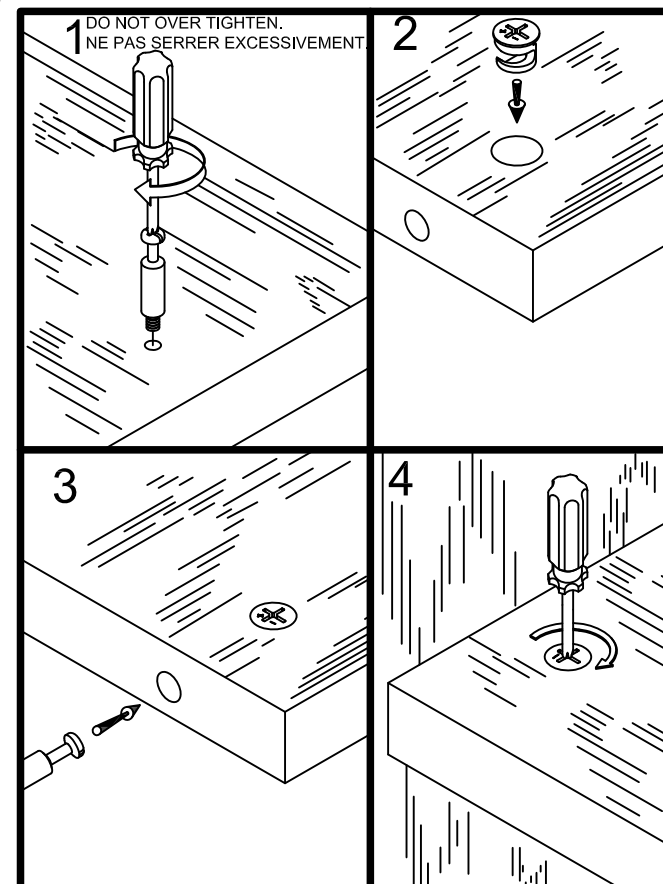
WASHER  
Arandela  
TTL9501



NYLON SPACER  
ESPACIADOR  
TTL9400

This illustration shows how the CAM fastening system works.

Esta ilustración muestra como funciona el sistema de fijación de leva.

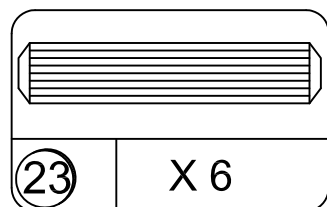
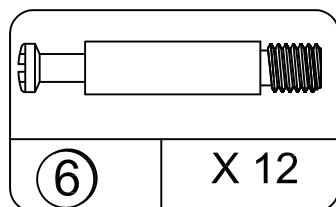
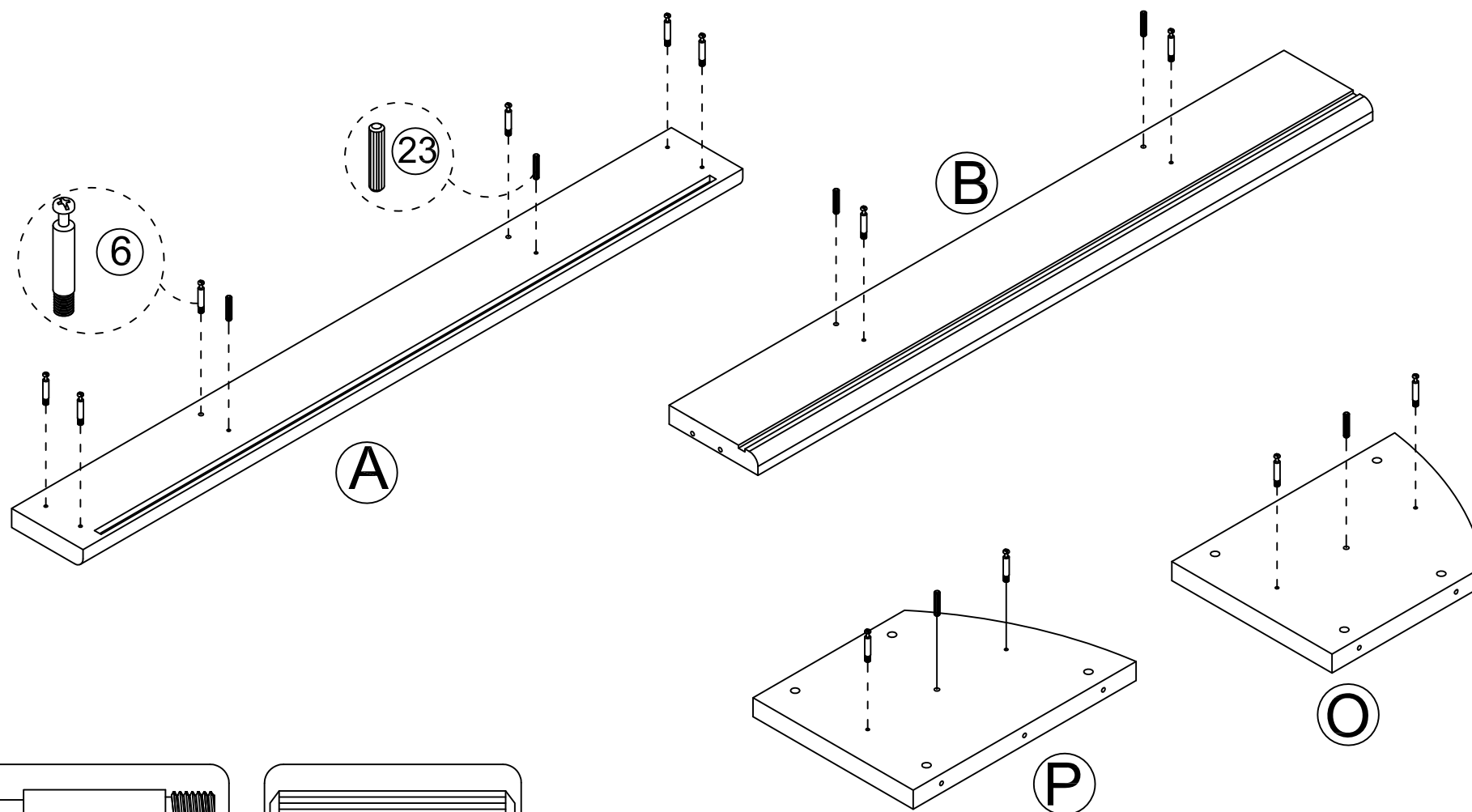


To view a video on how the CAM fastening system works, download a free QR-reader on your smartphone, then scan the code.

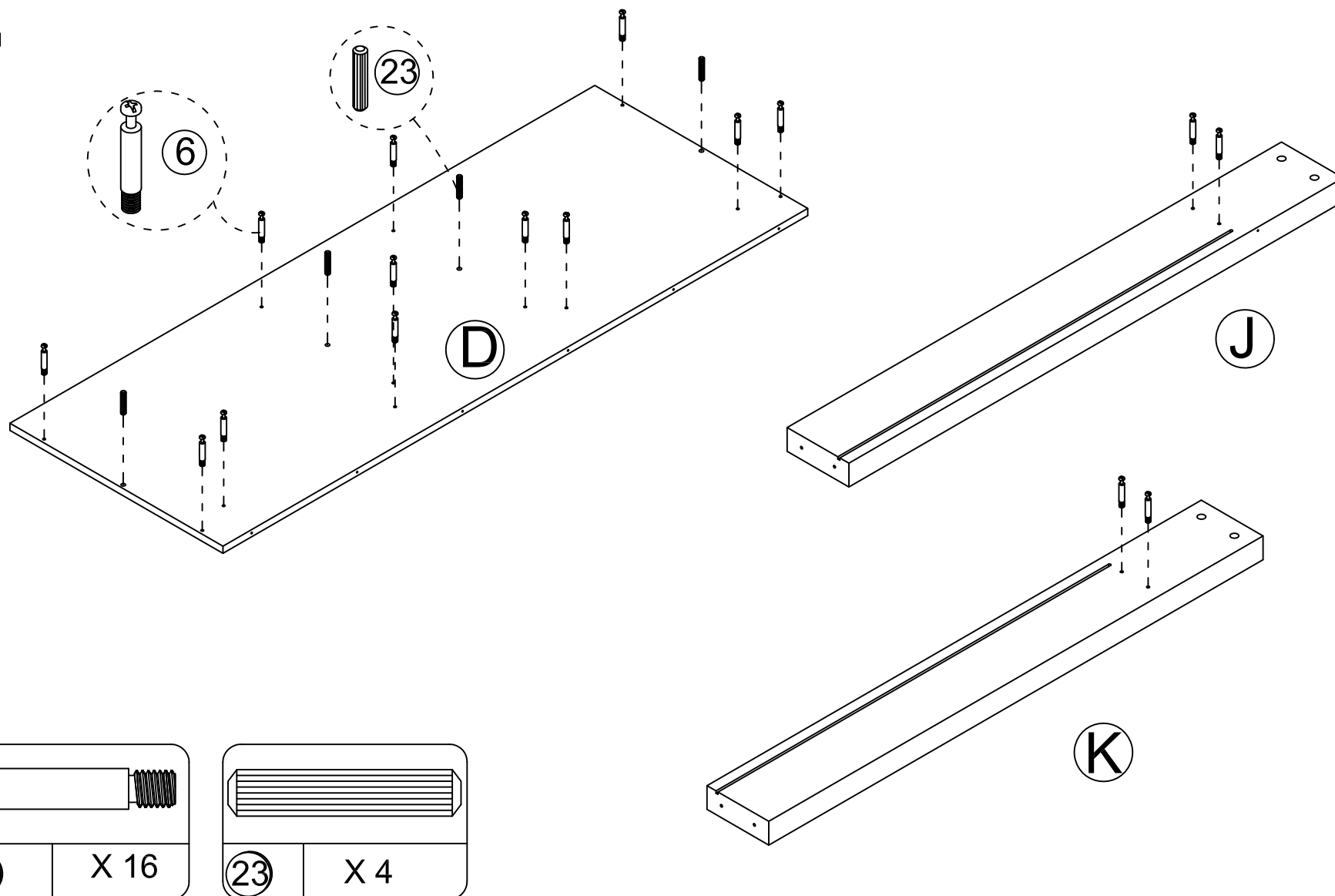
Para ver un video de como funciona el sistema de sujeción CAM, descargue una aplicación gratis que podra ver en su teléfono movil, entonces escnee el código.



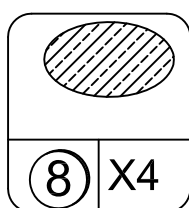
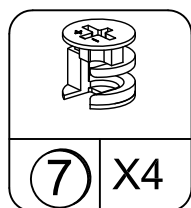
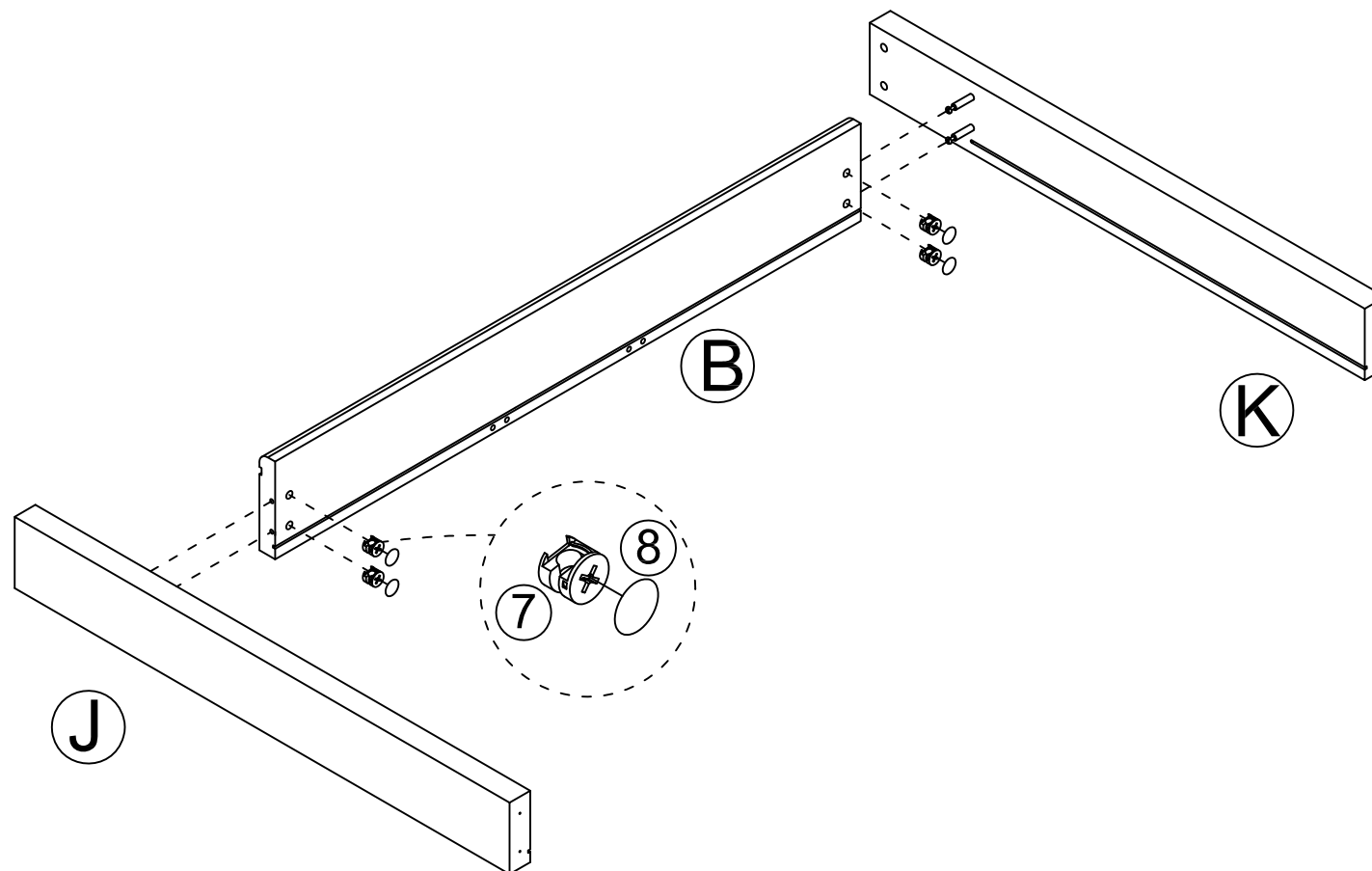
# 1



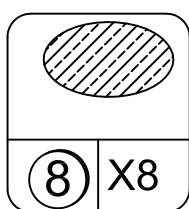
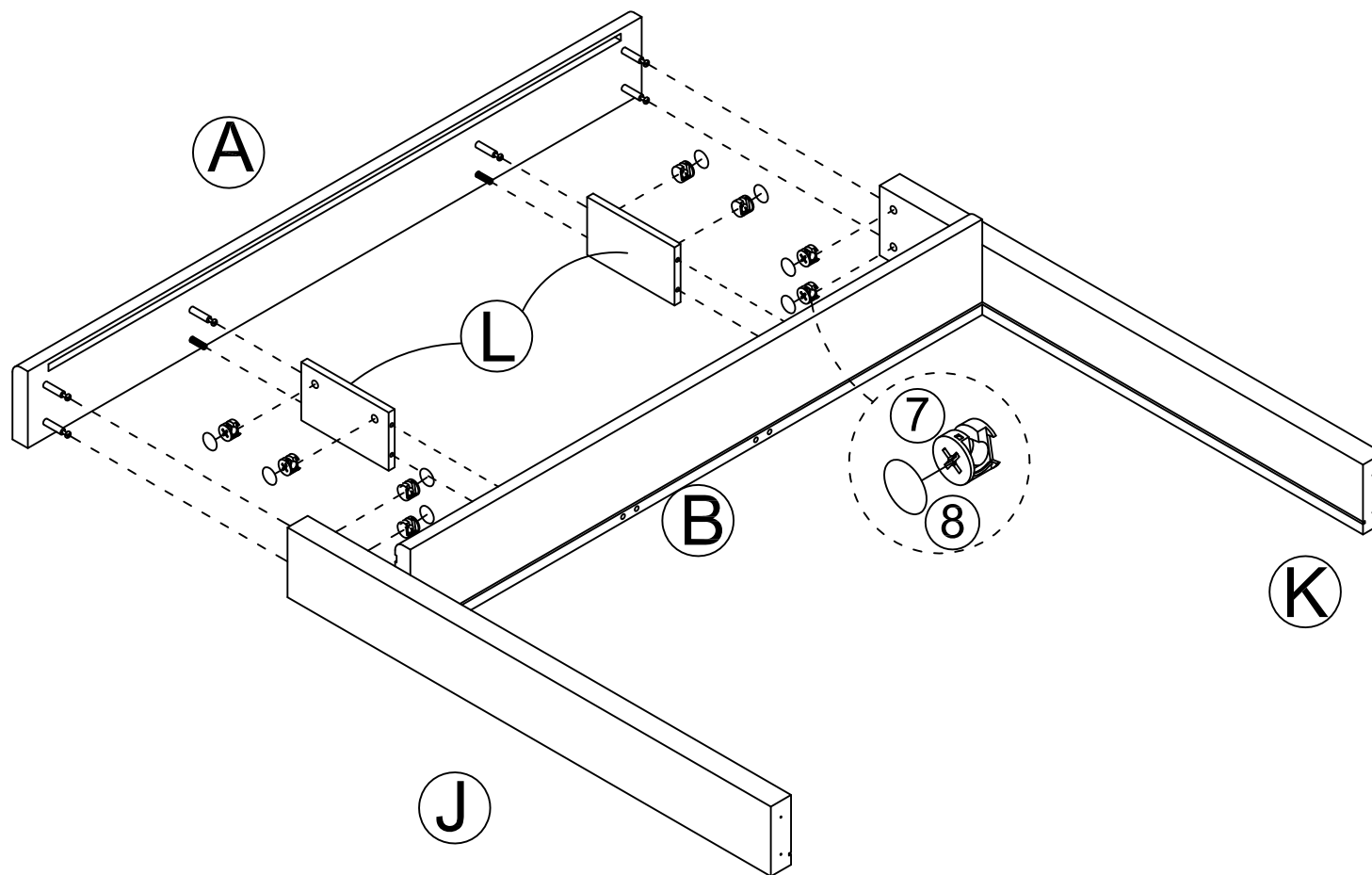
# 2



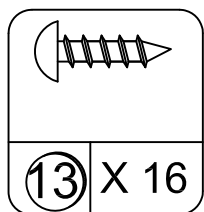
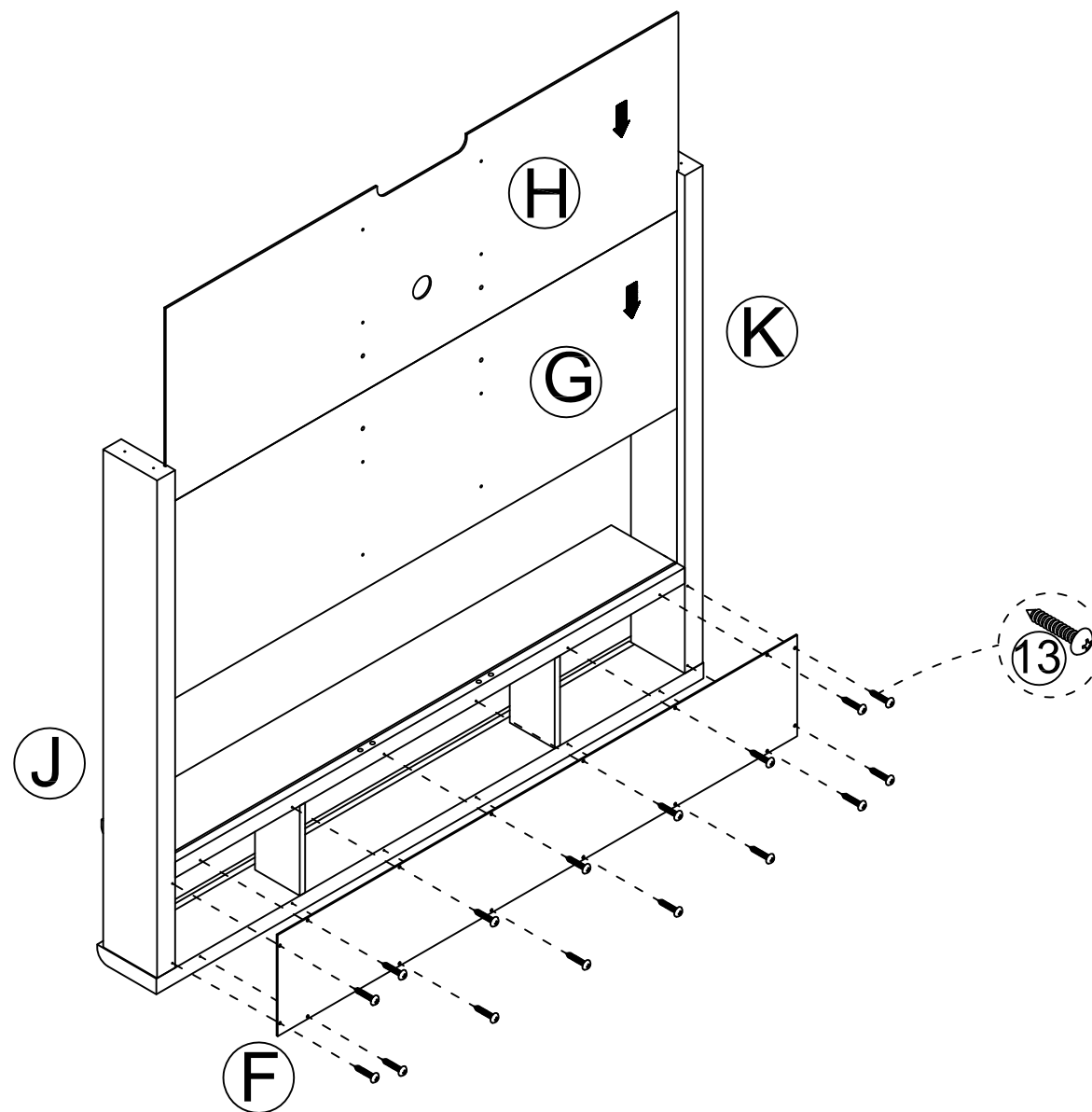
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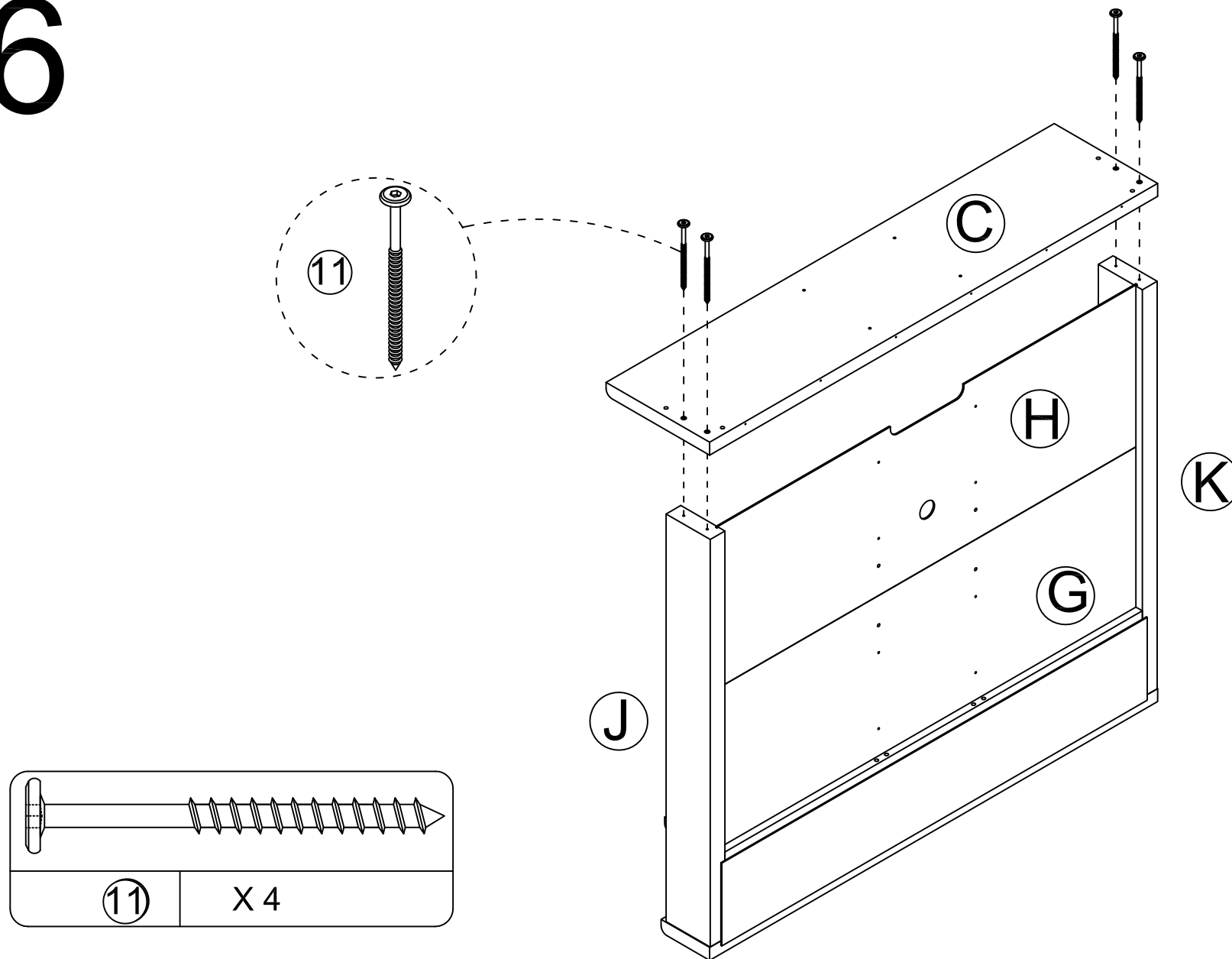
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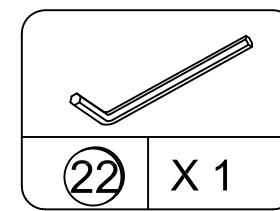
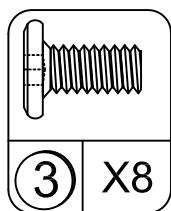
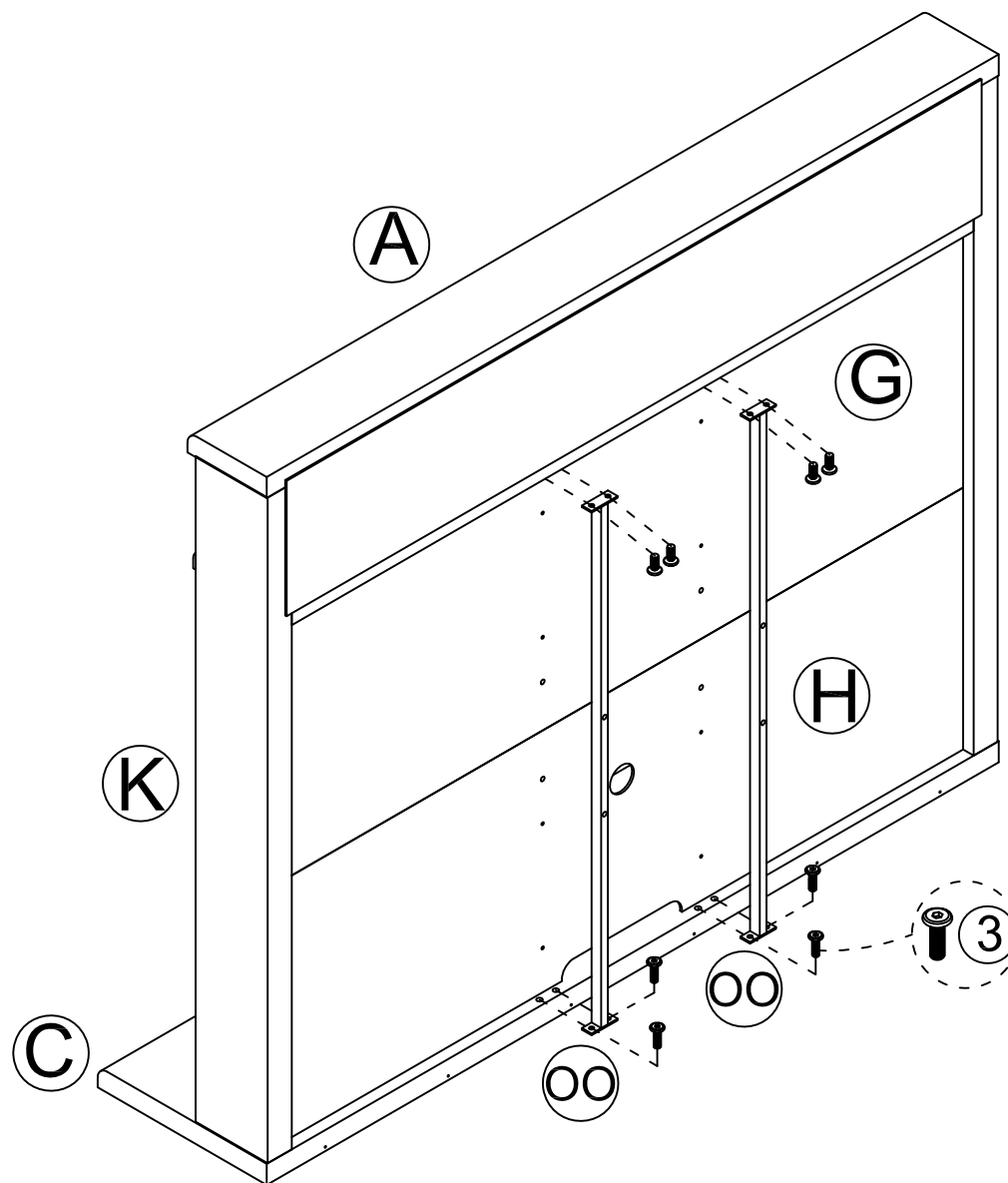
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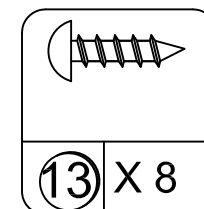
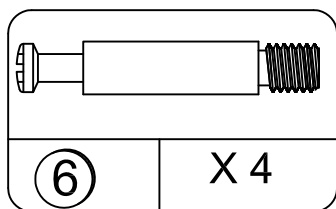
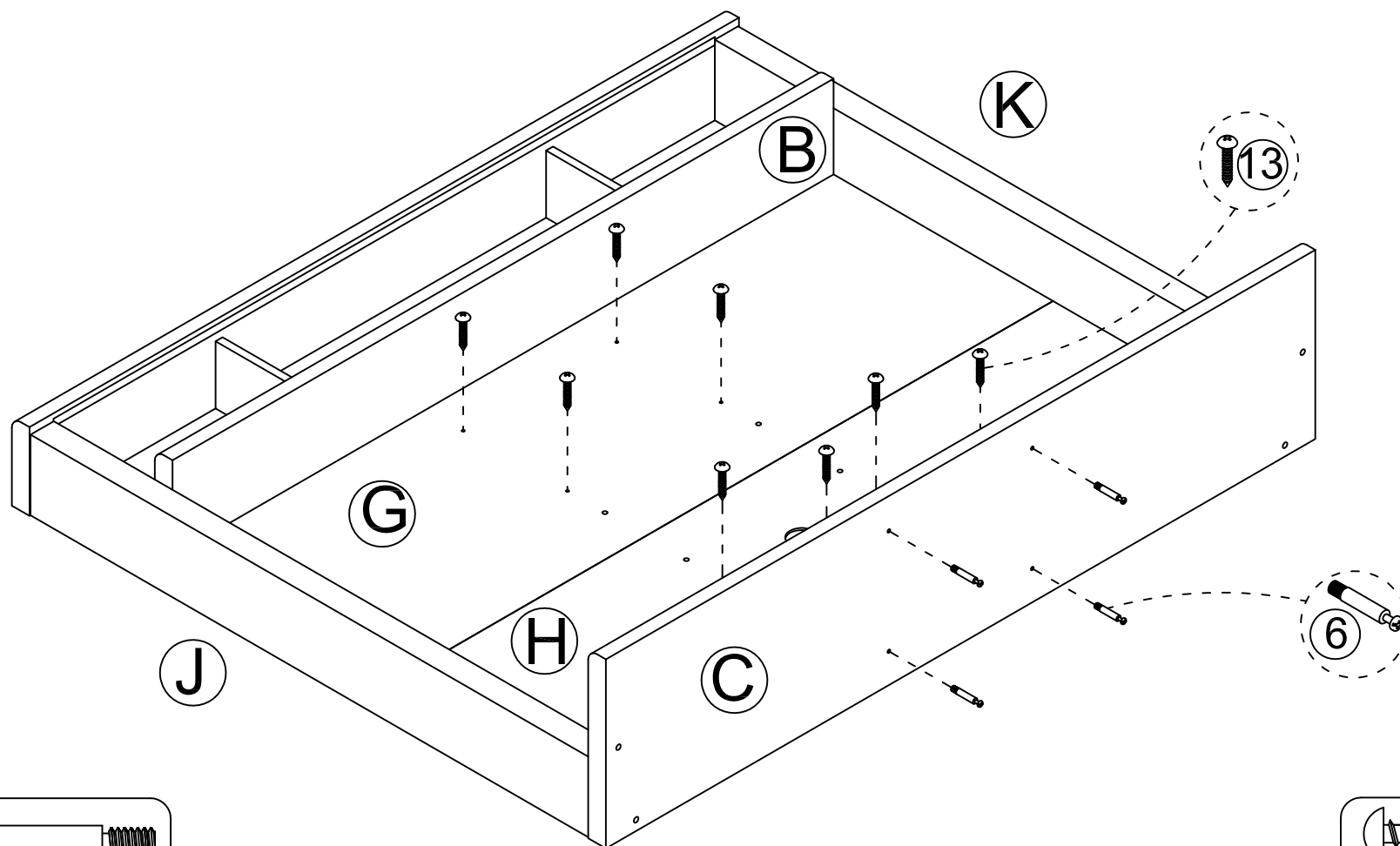
# 6



# 7



# 8





# 9

Diagram illustrating the assembly of the finished edge board (BORD FINI) onto the main panel (X).

The diagram shows the main panel (X) with the finished edge board (BORD FINI) being attached. The assembly is shown in two views: a perspective view and a top-down view.

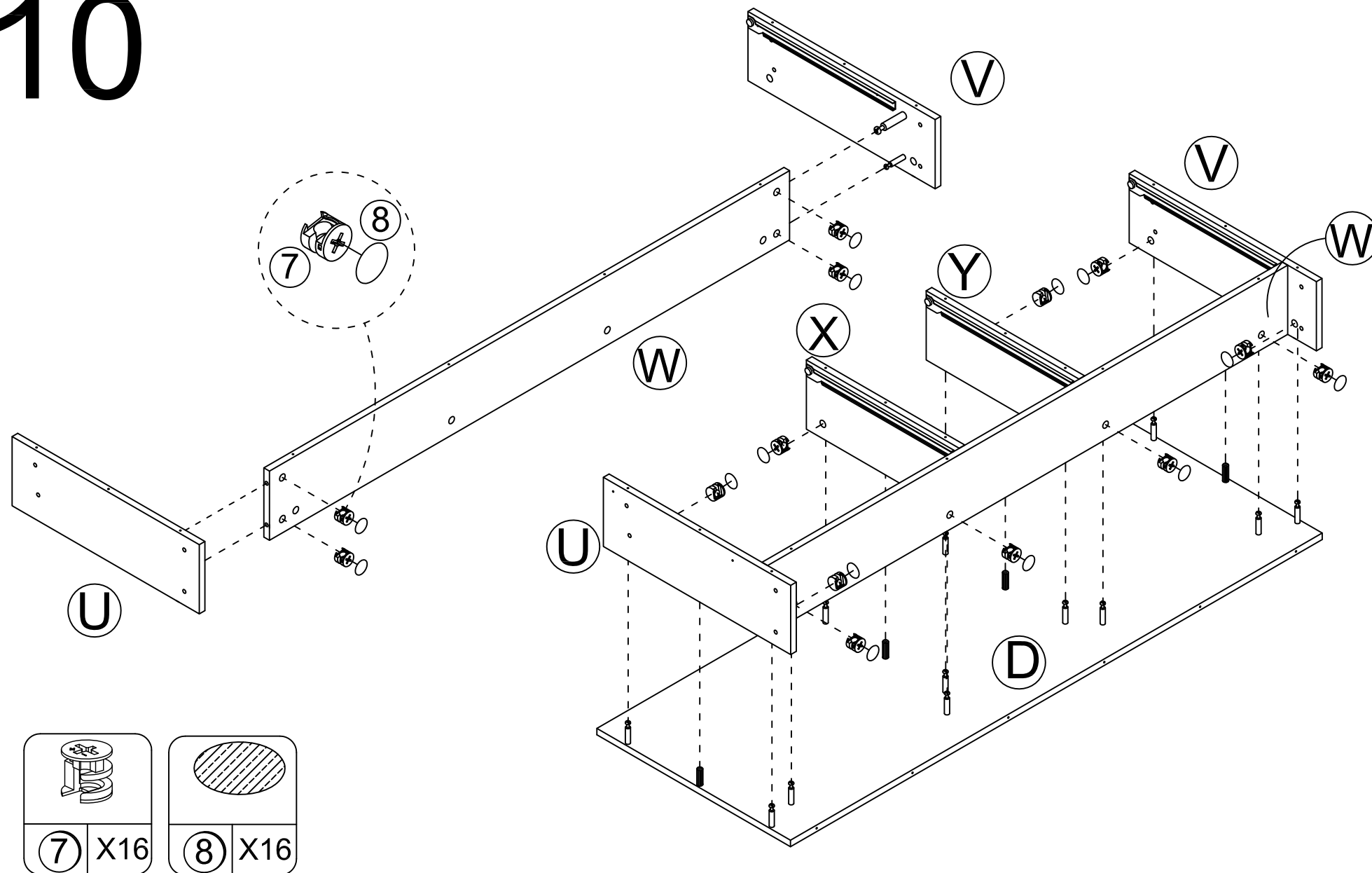
Key components and parts shown:

- 1a: Edge board profile (shown in two orientations).
- 2a: Edge board profile (shown in two orientations).
- 6: Screws (shown in two orientations).
- 12: Screws (shown in two orientations).
- U: Main panel (shown in two orientations).
- V: Main panel (shown in two orientations).
- X: Main panel (shown in two orientations).
- Y: Main panel (shown in two orientations).

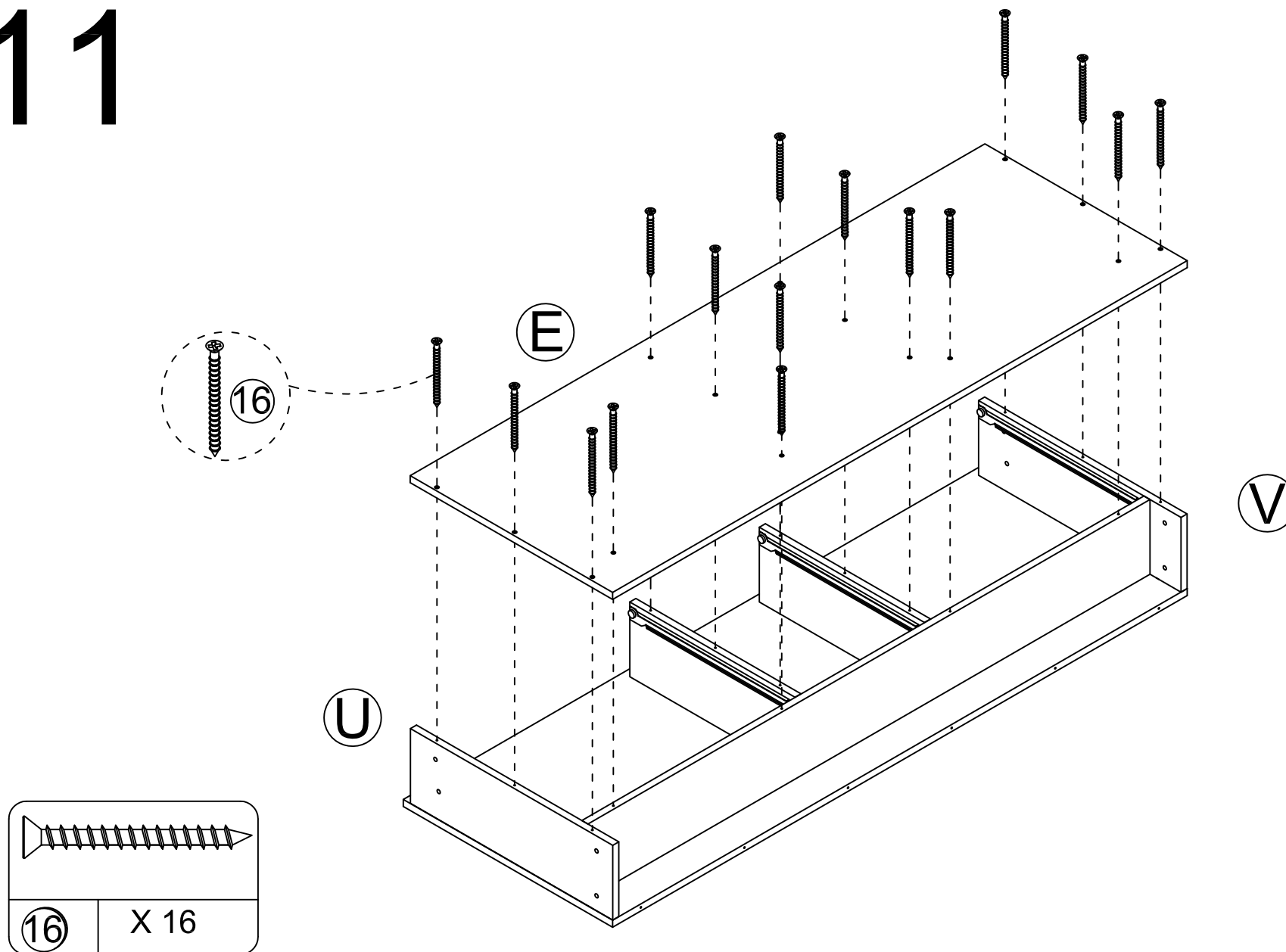
Hardware requirements (shown in the bottom left):

- 6 X 4
- 12 X 12

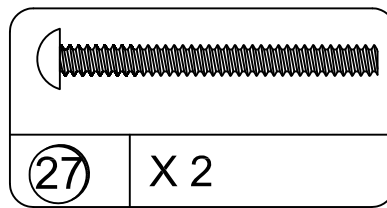
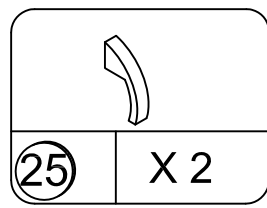
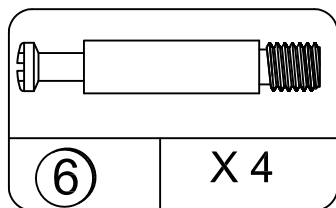
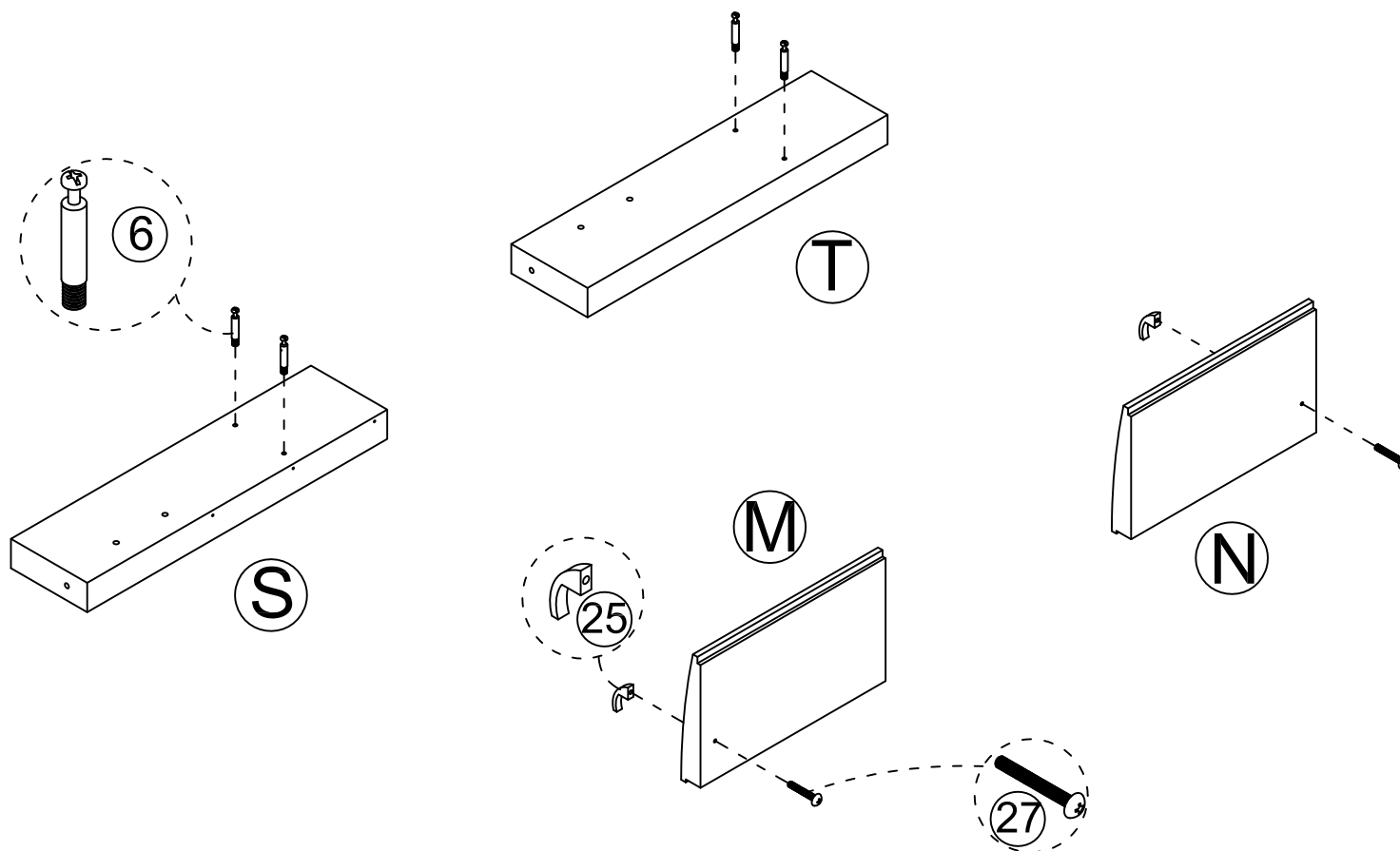
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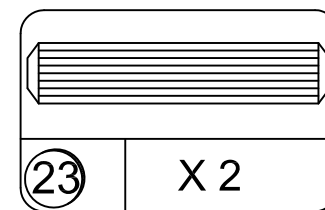
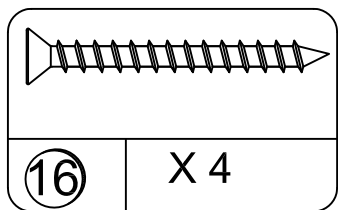
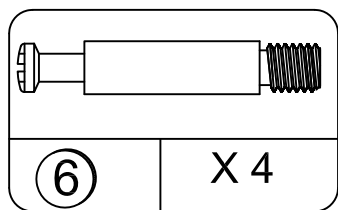
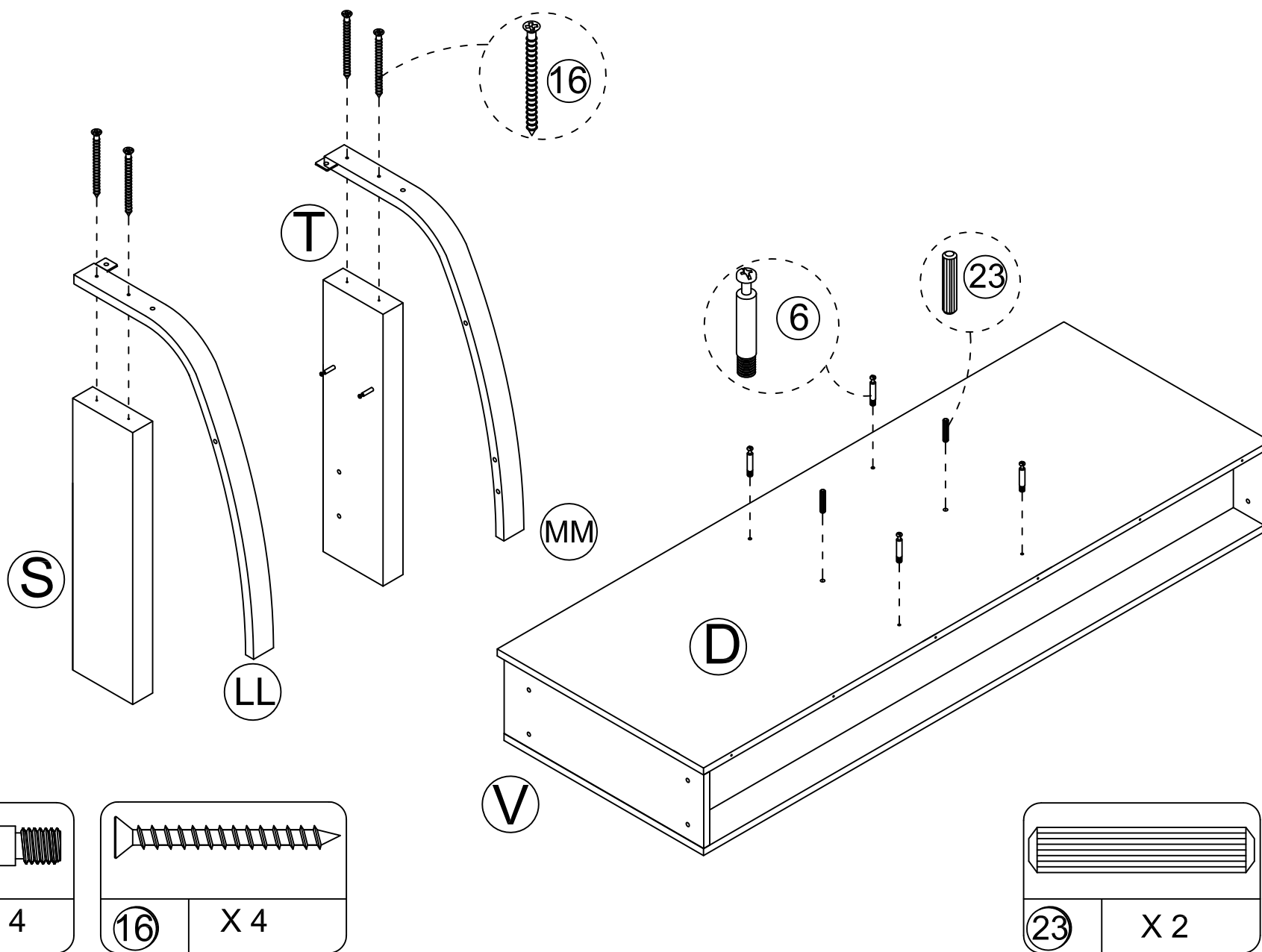
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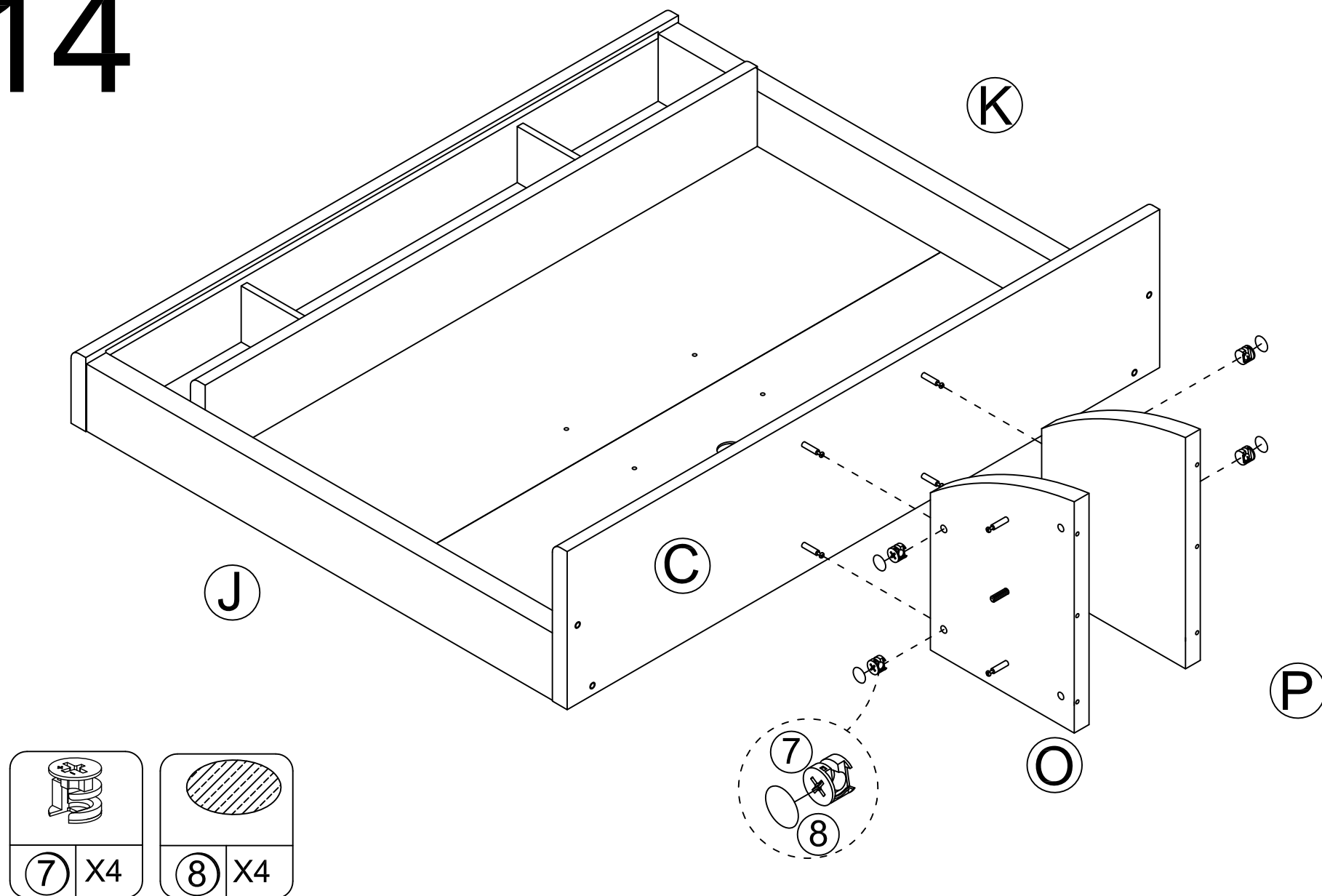
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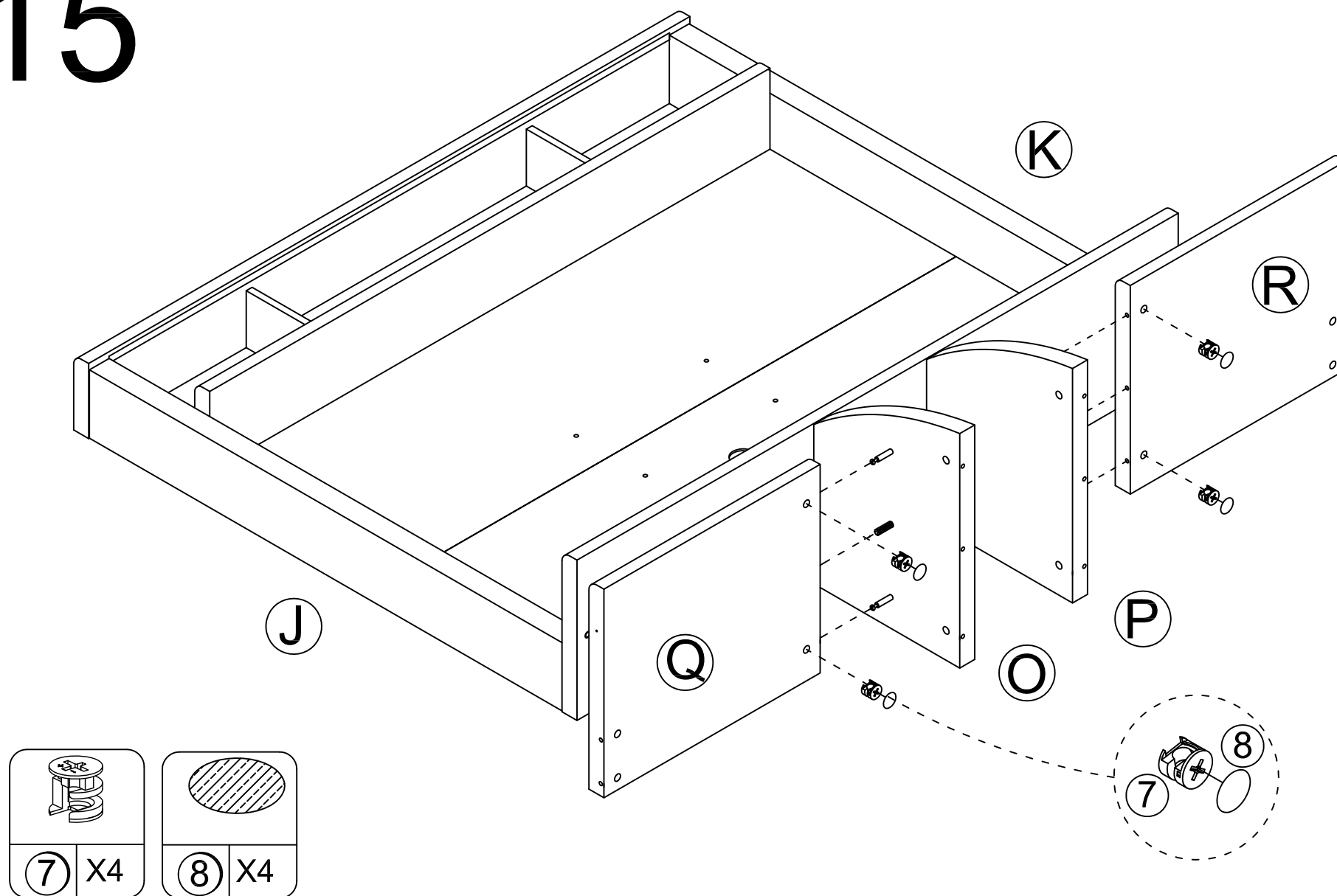
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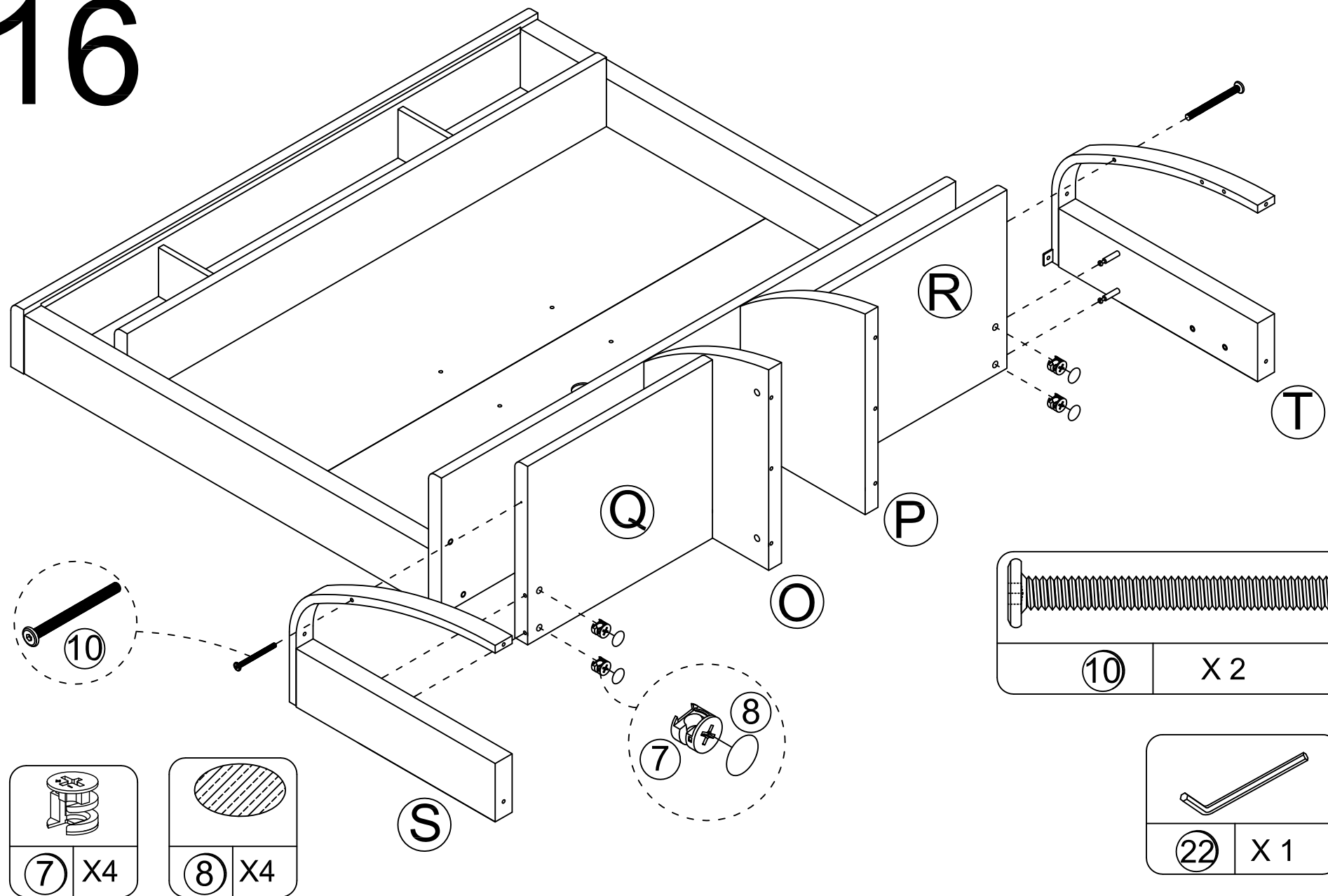
14



# 15

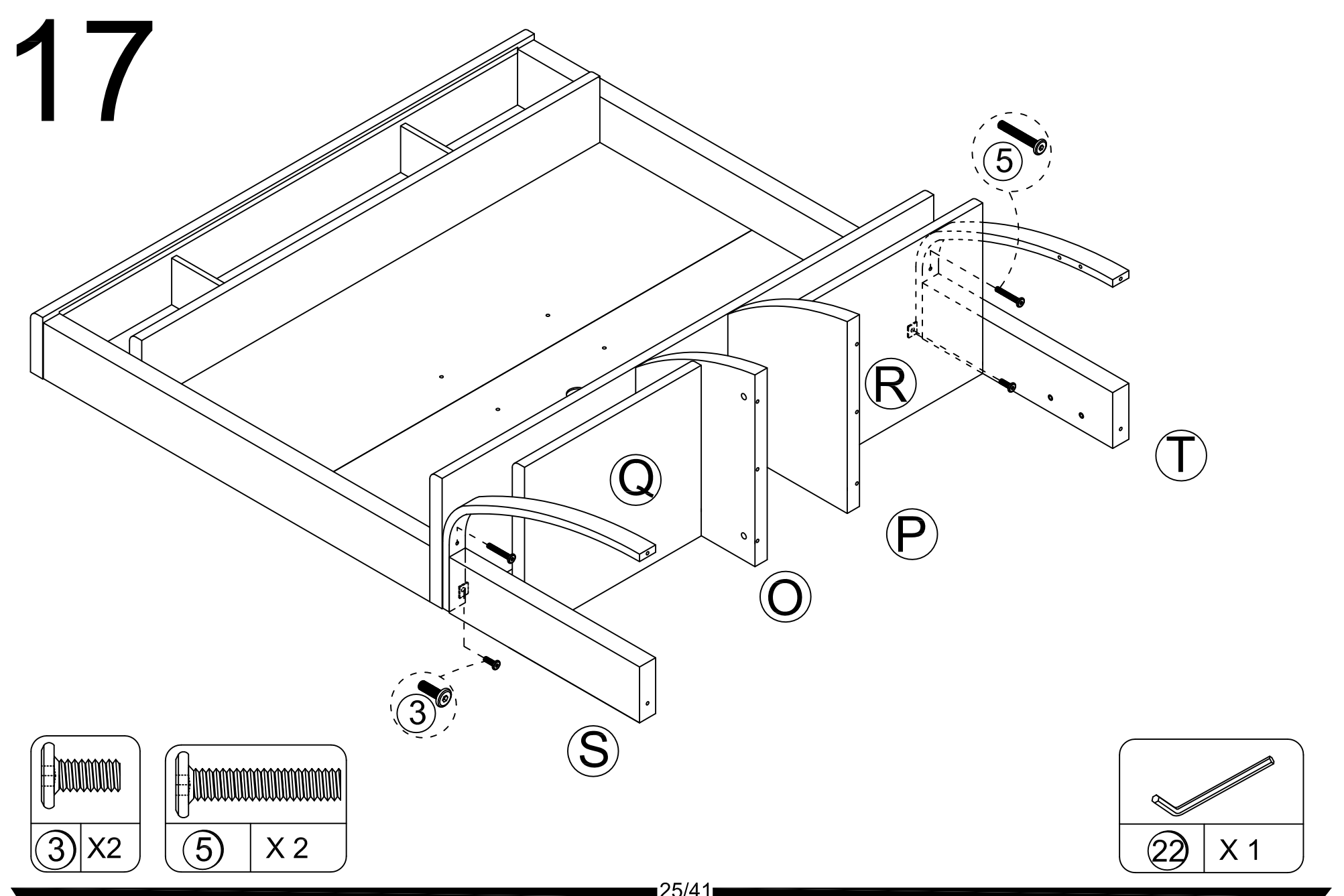


# 16

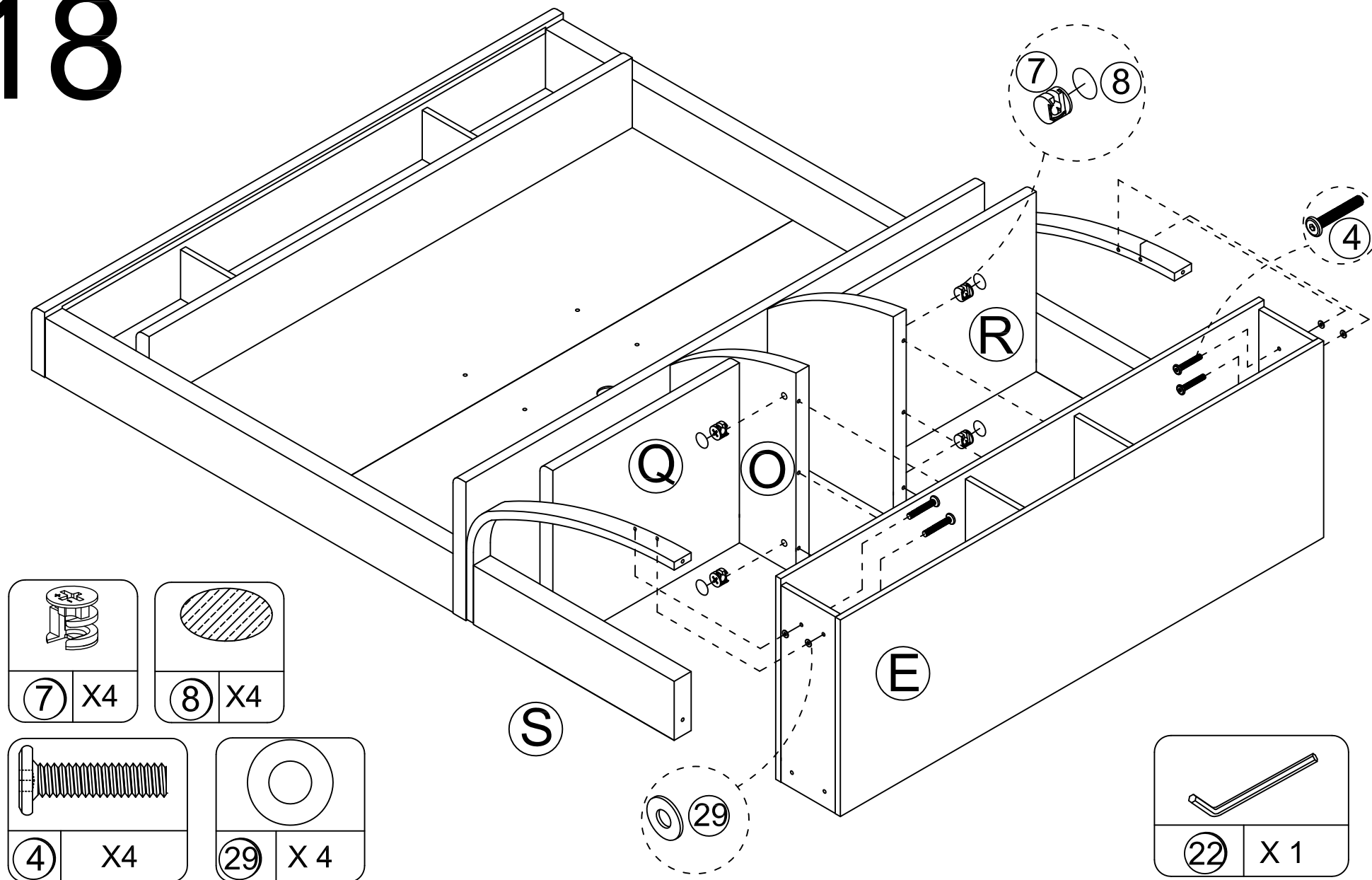




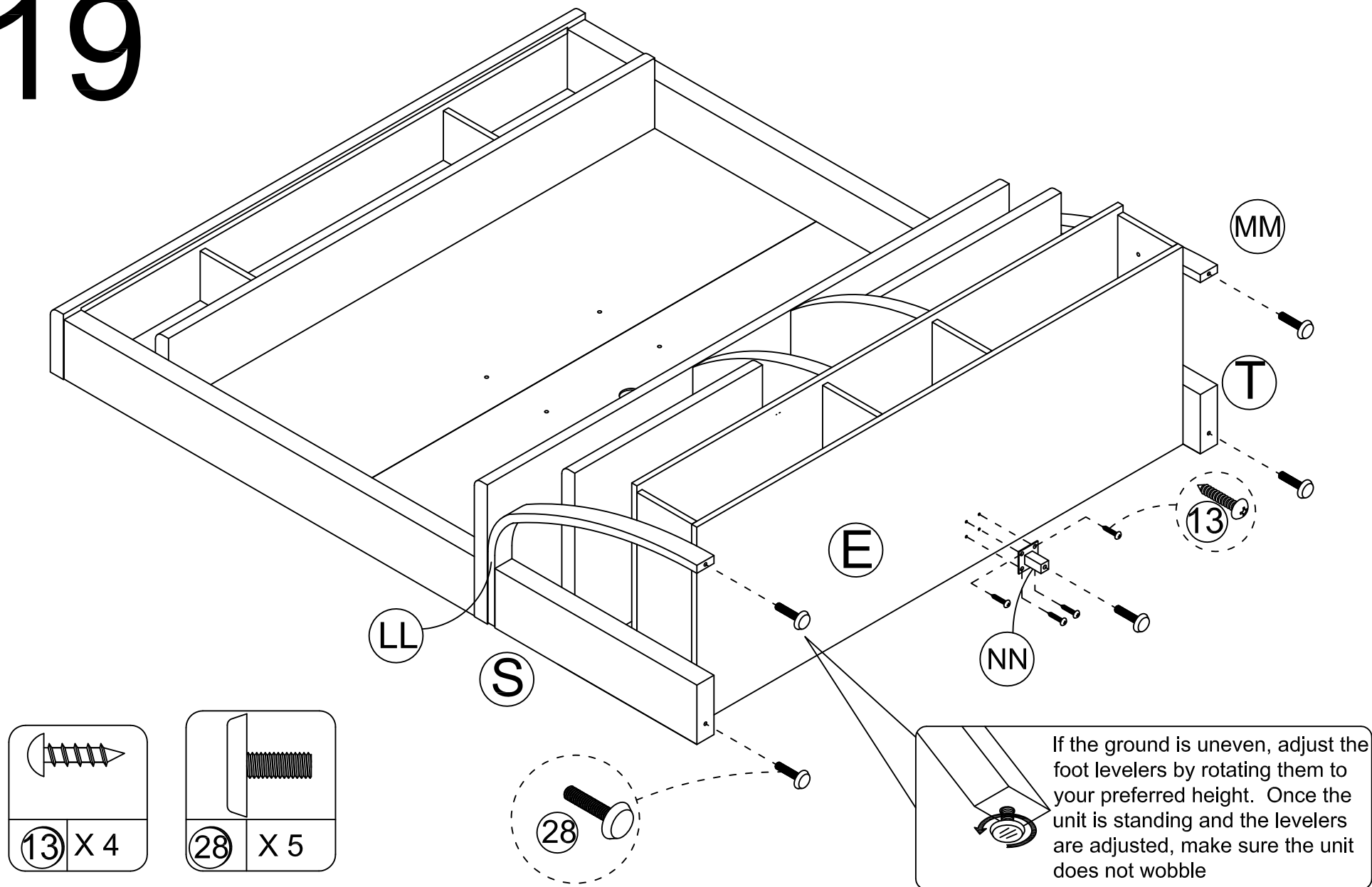
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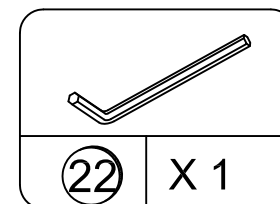
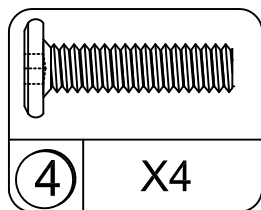
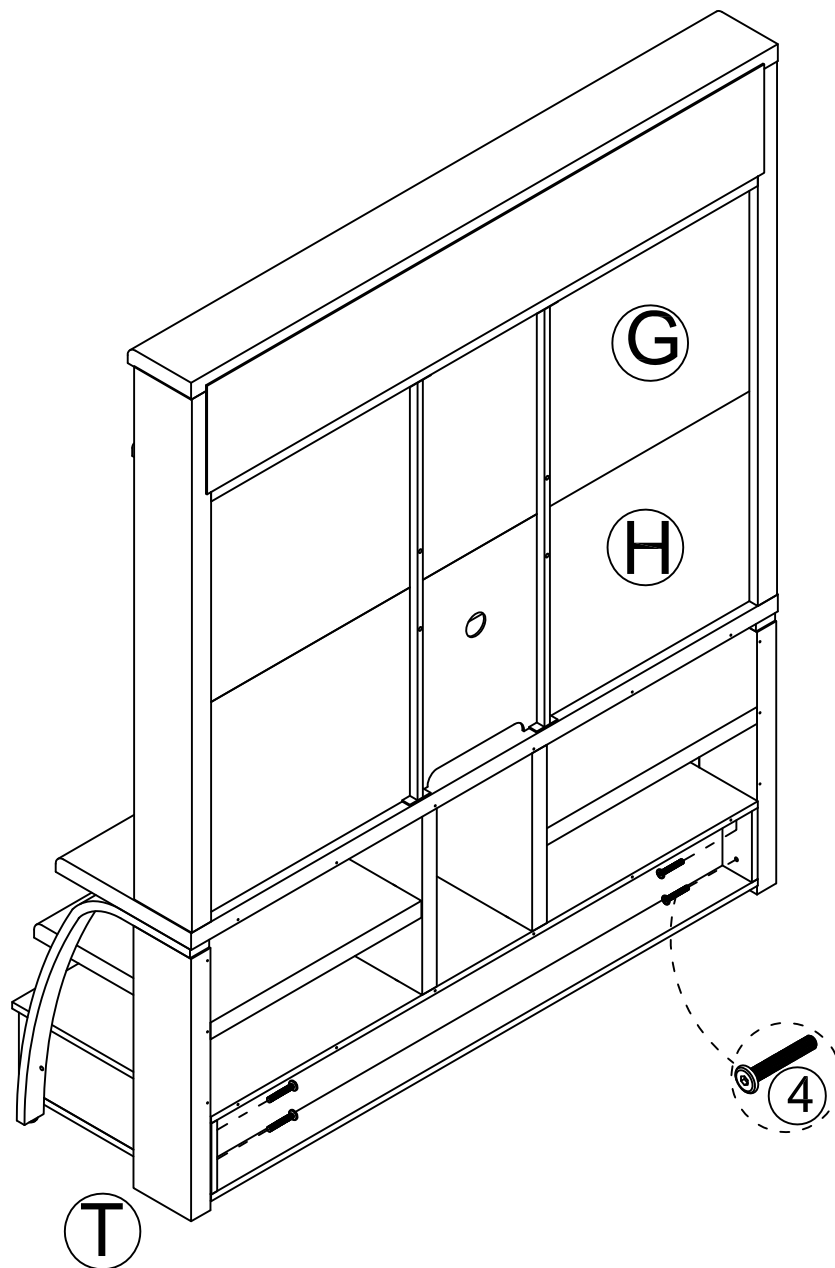
# 18



# 19

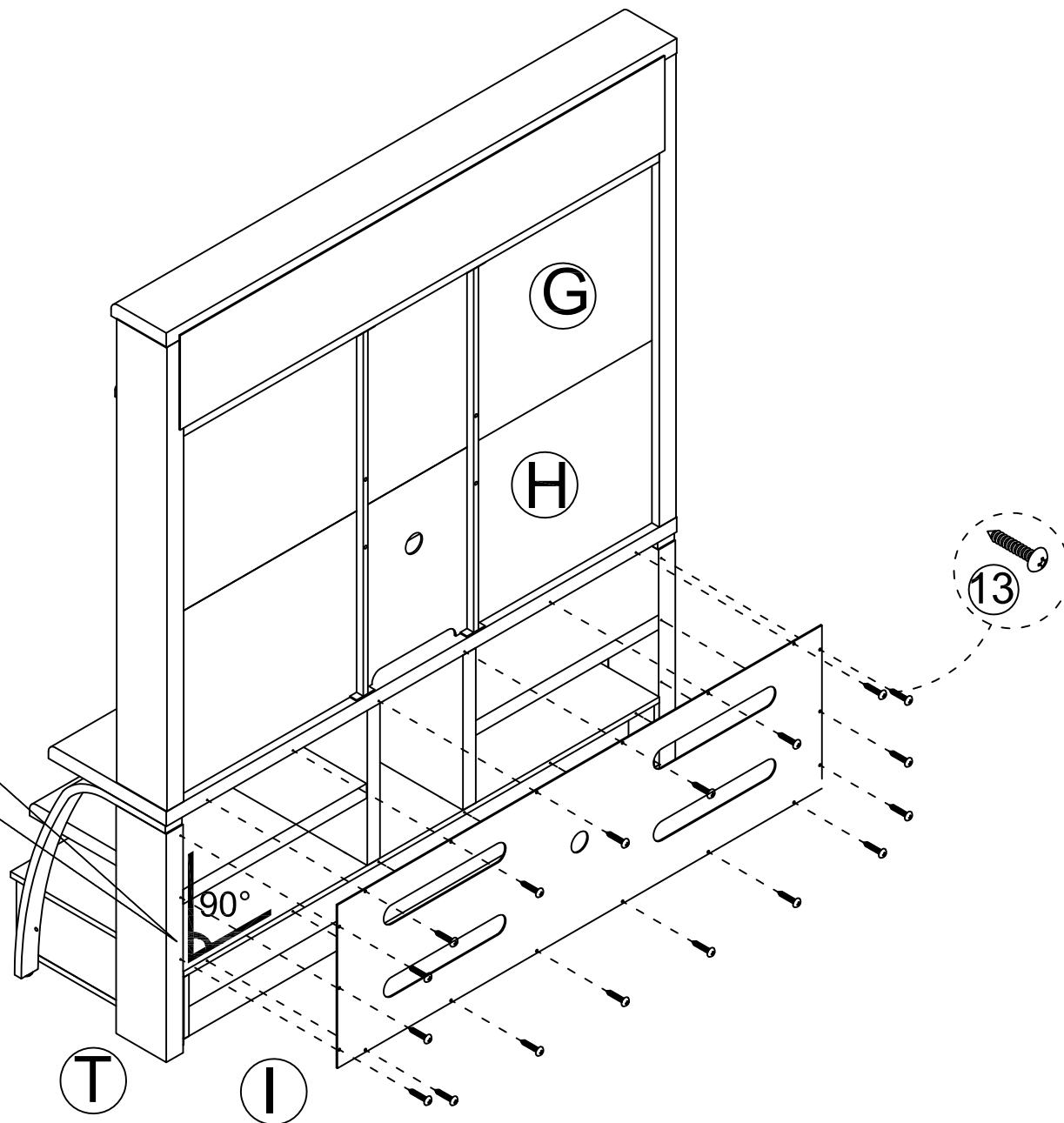
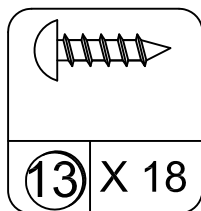


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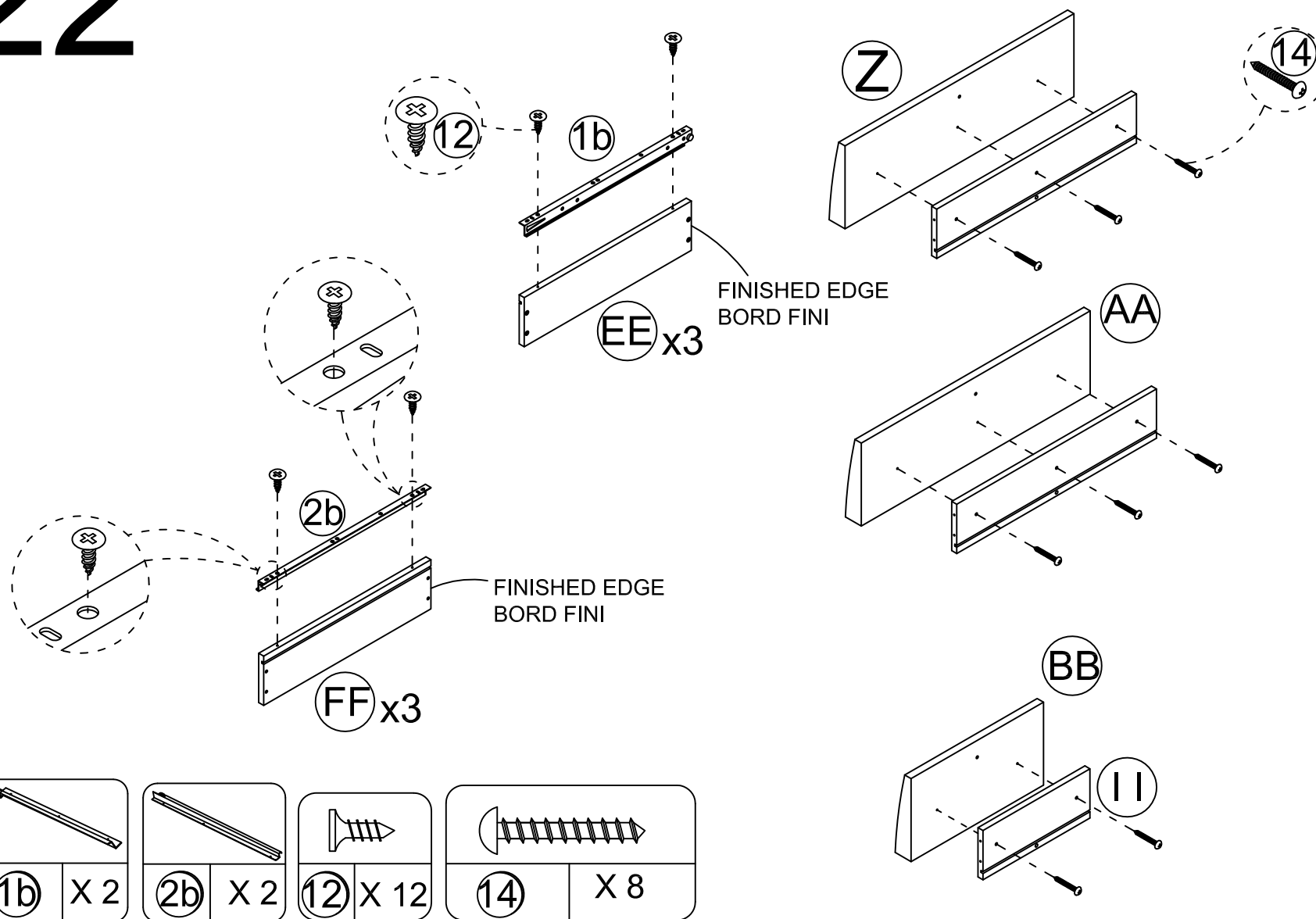


# 21

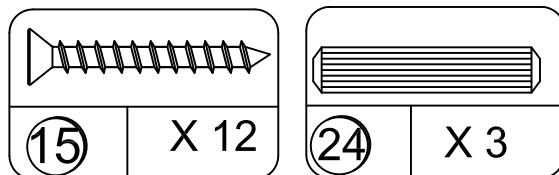
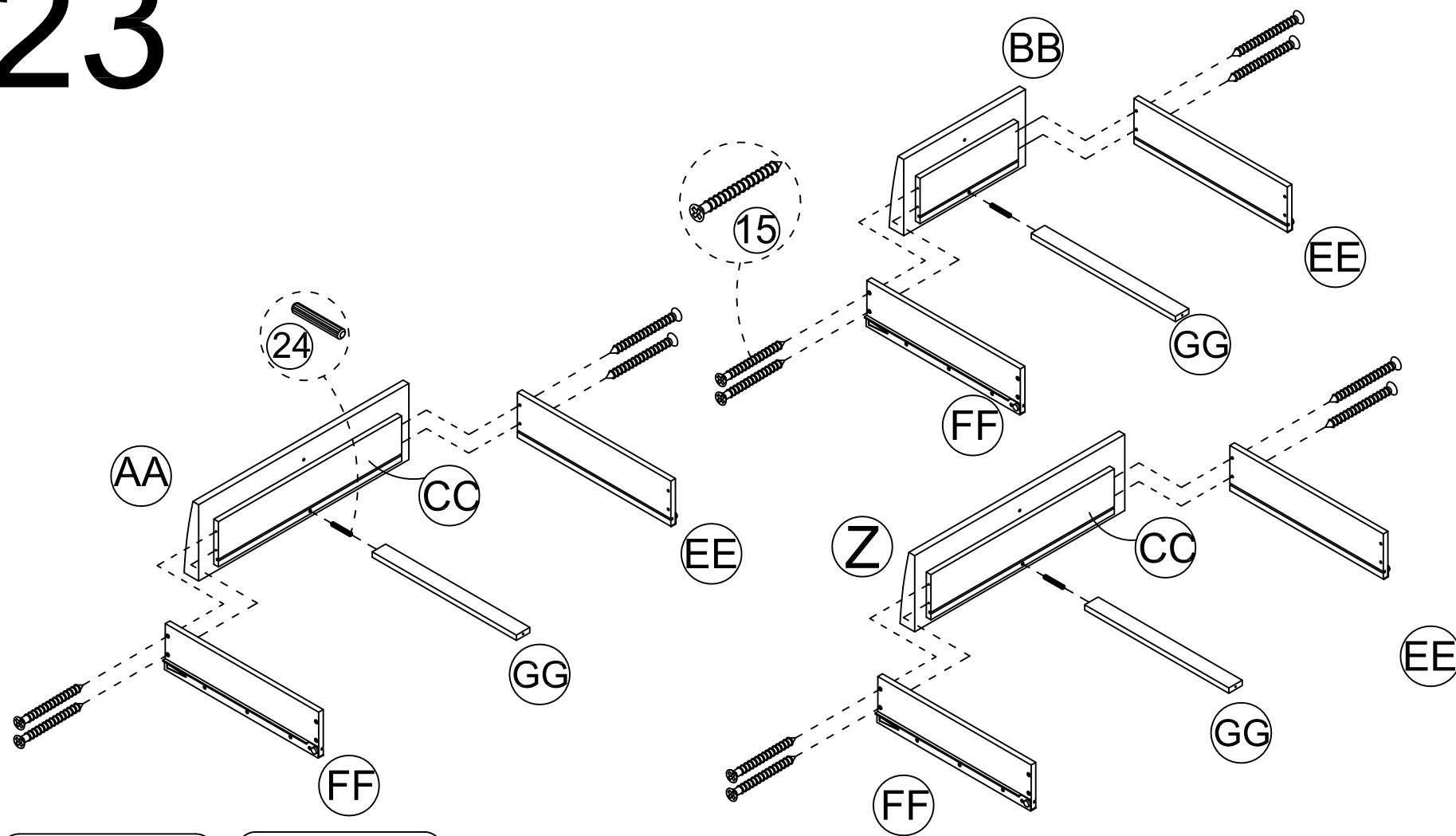
Before attaching the back panel be sure that the unit is at 90°.



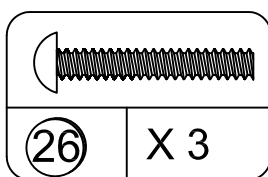
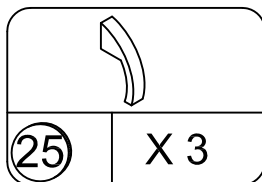
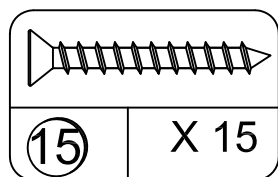
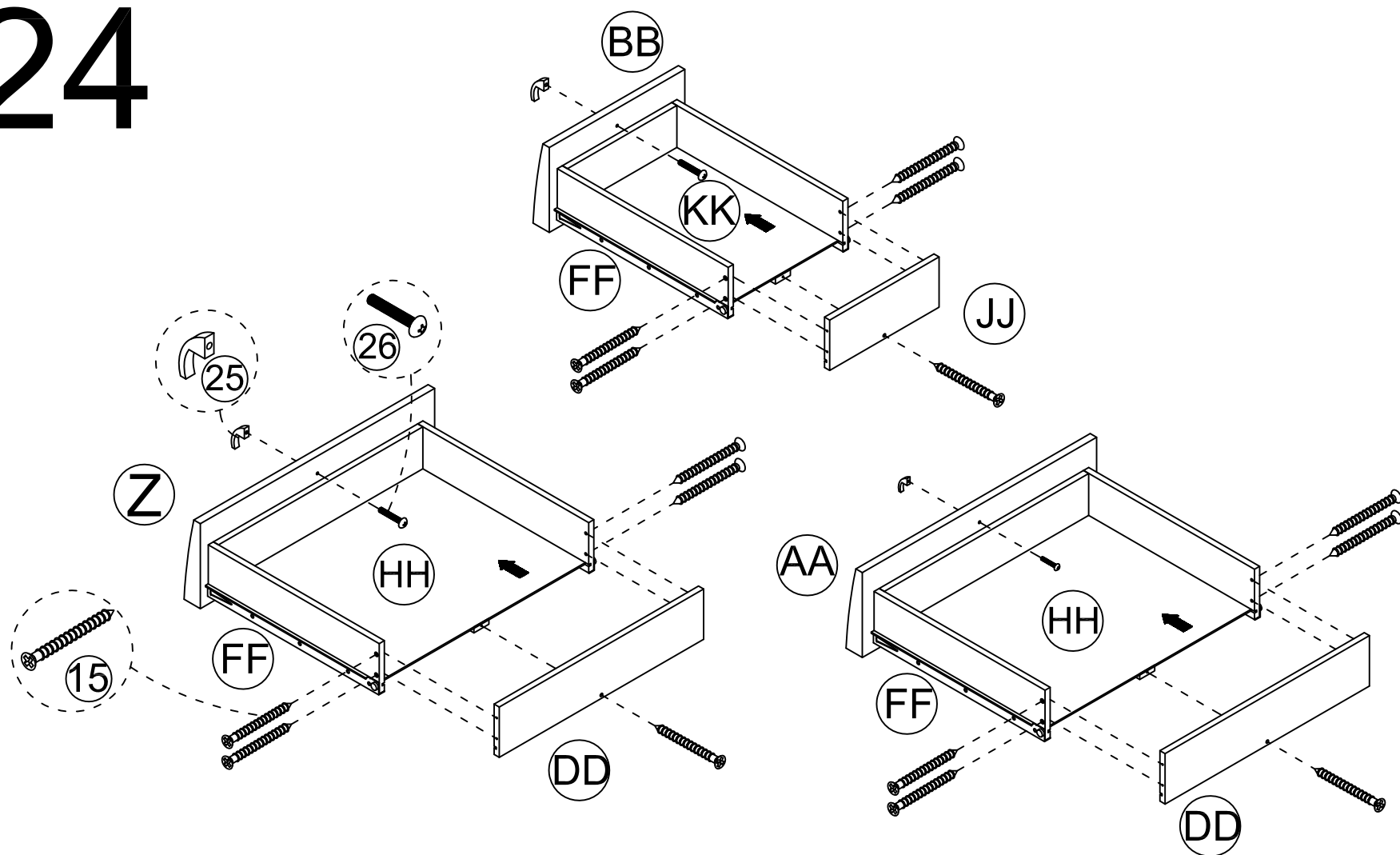
# 22



# 23

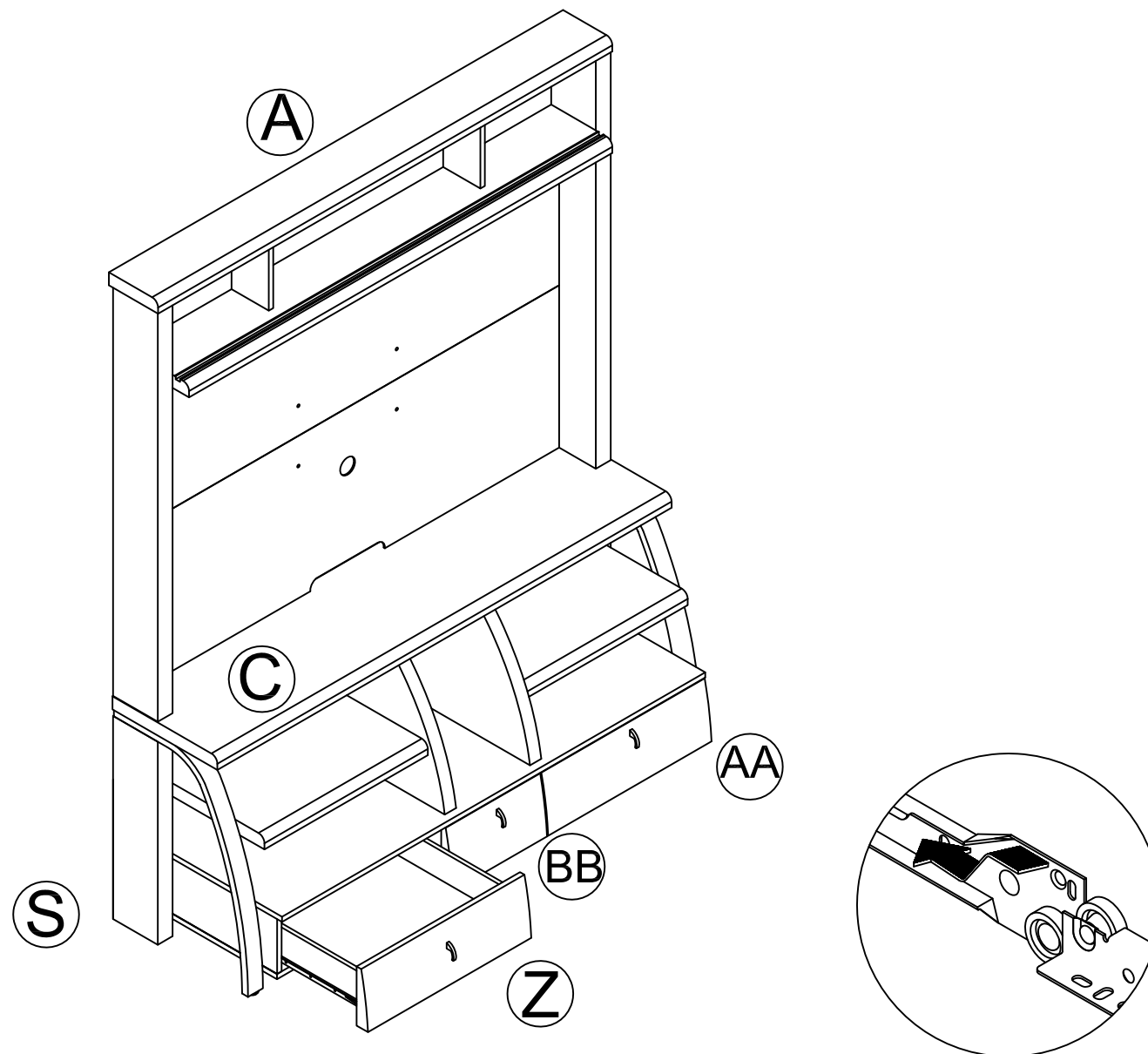


# 24

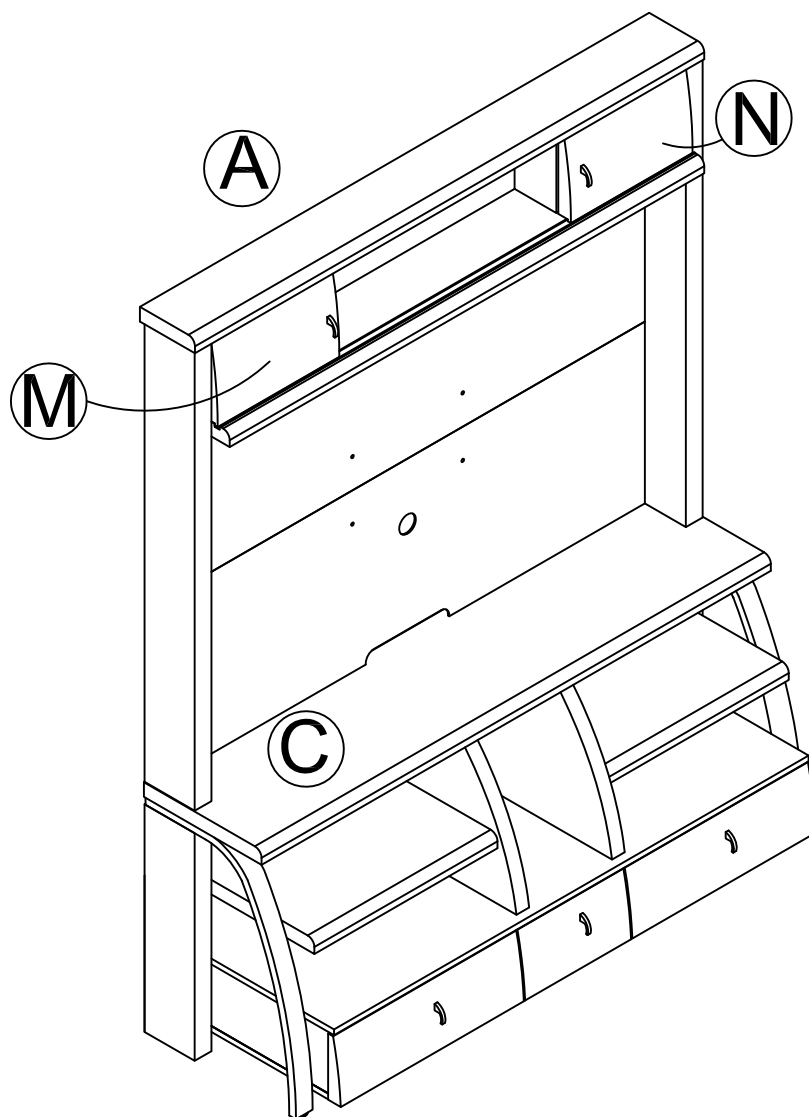




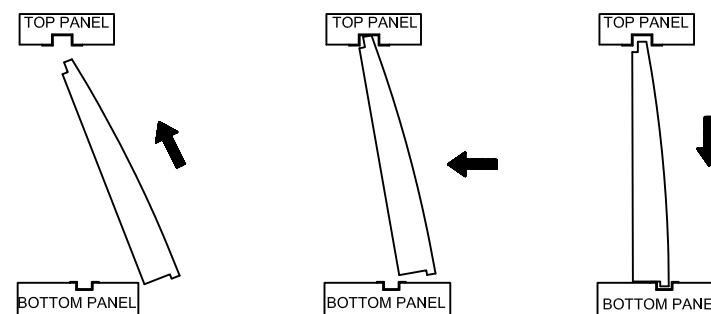
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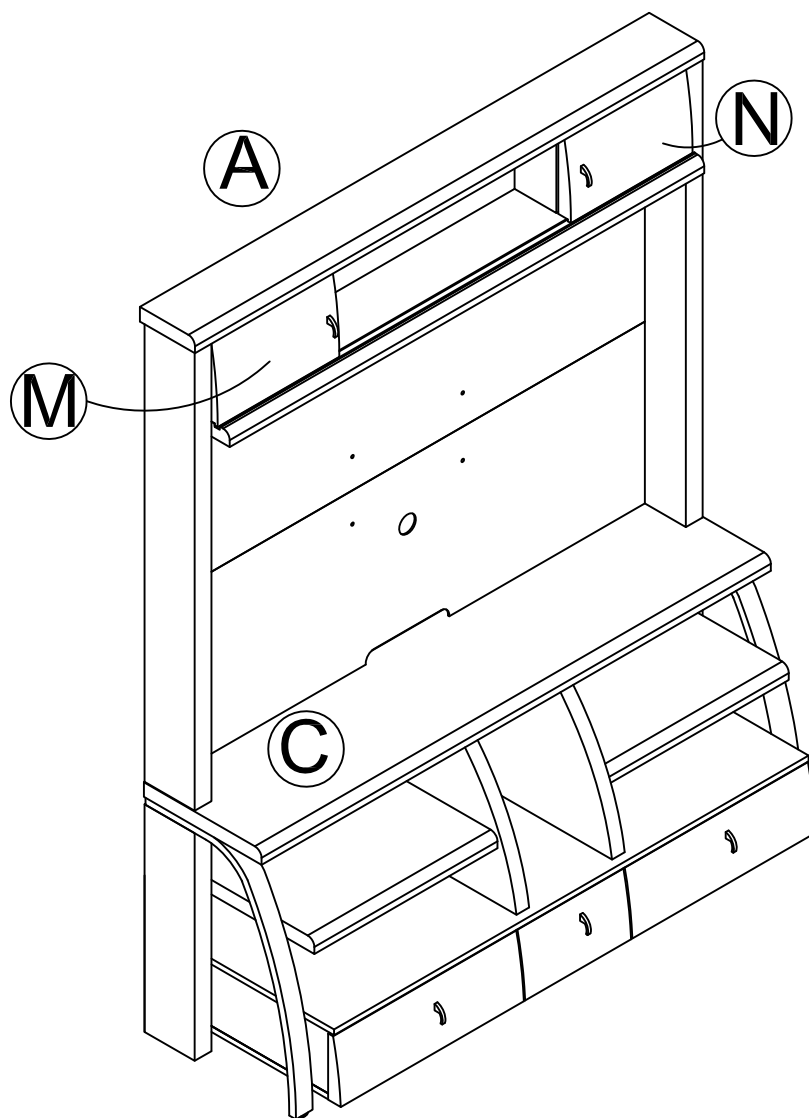
# 26



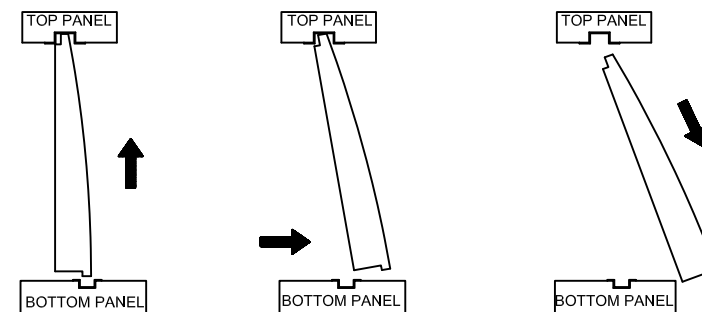
## sliding door assembly process



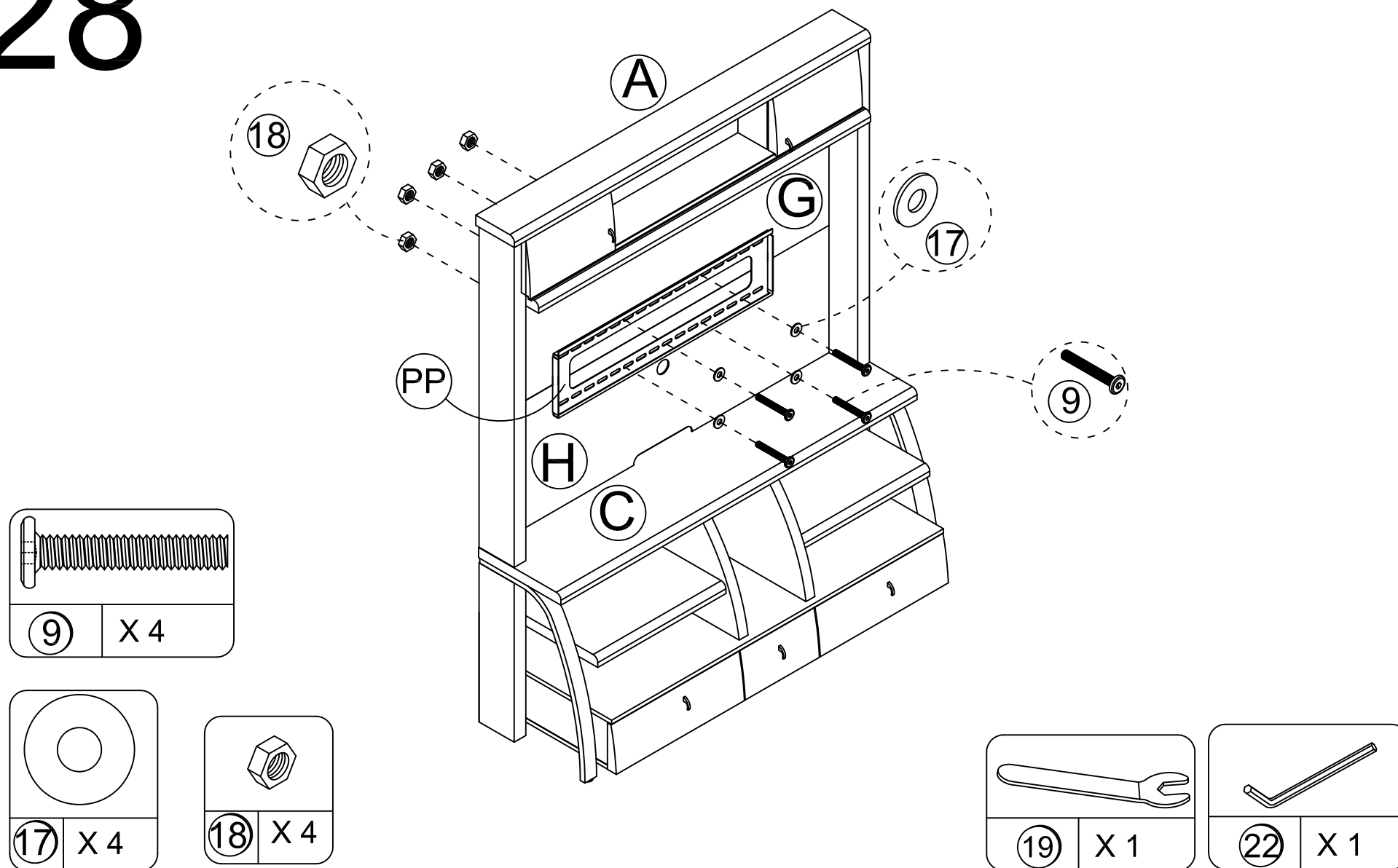
# 27



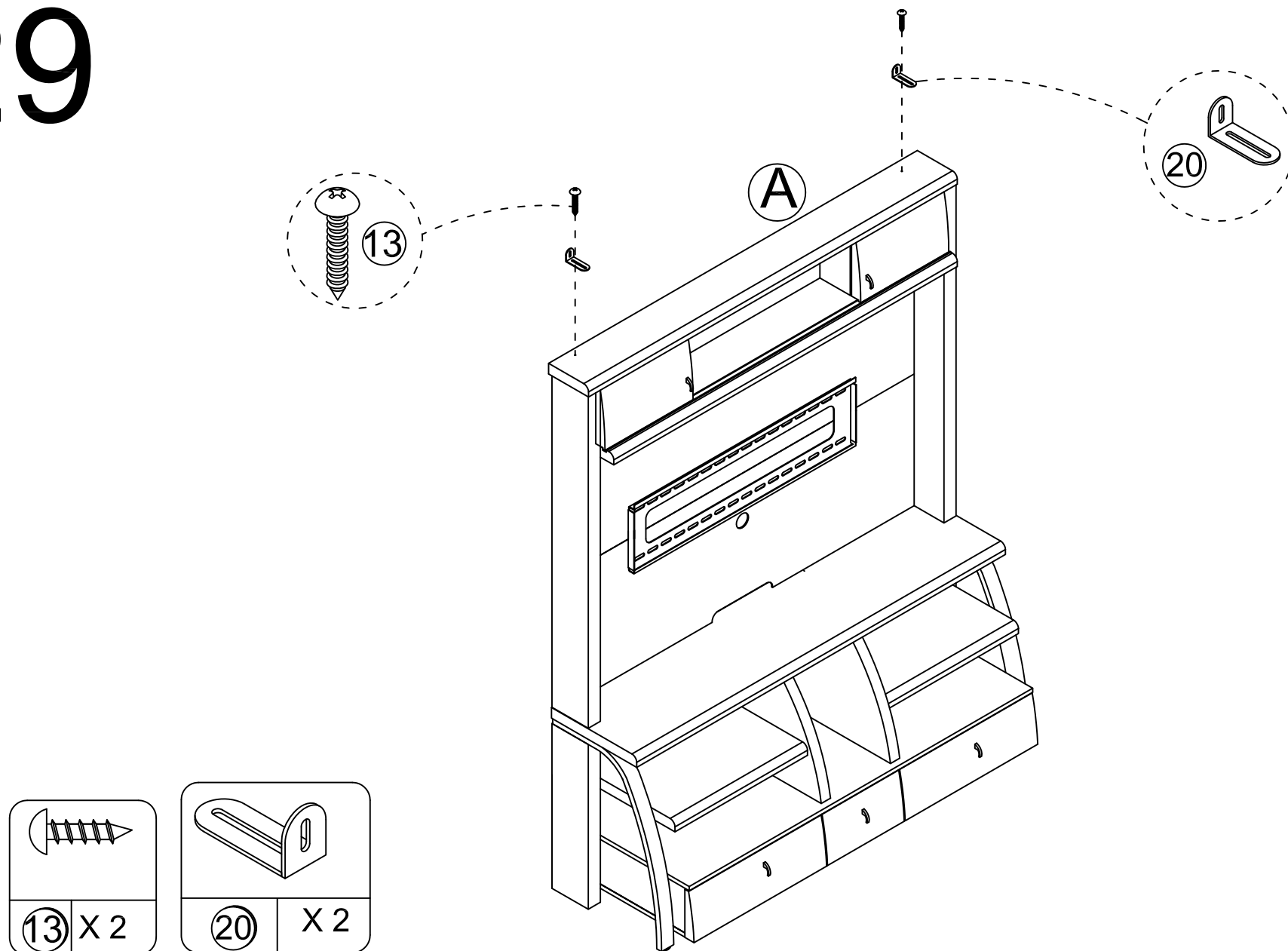
## sliding door dis-assembly process



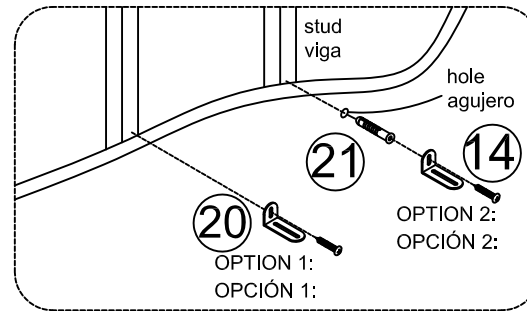
# 28



# 29



# 30



Fasten the ANGLE BRACKET (20) to the wall using OPTION 1 or 2 as shown.

**OPTION 1:**

Fasten the ANGLE BRACKET (20) to a stud in the wall using the SCREW (14).

**OPTION 2:**

Drill a 3/16" diameter hole in the wallboard. Tap the WALL ANCHOR (16) into the hole until it is flush. Fasten the ANGLE BRACKET (20) to the WALL ANCHOR (21) using the SCREW (14).

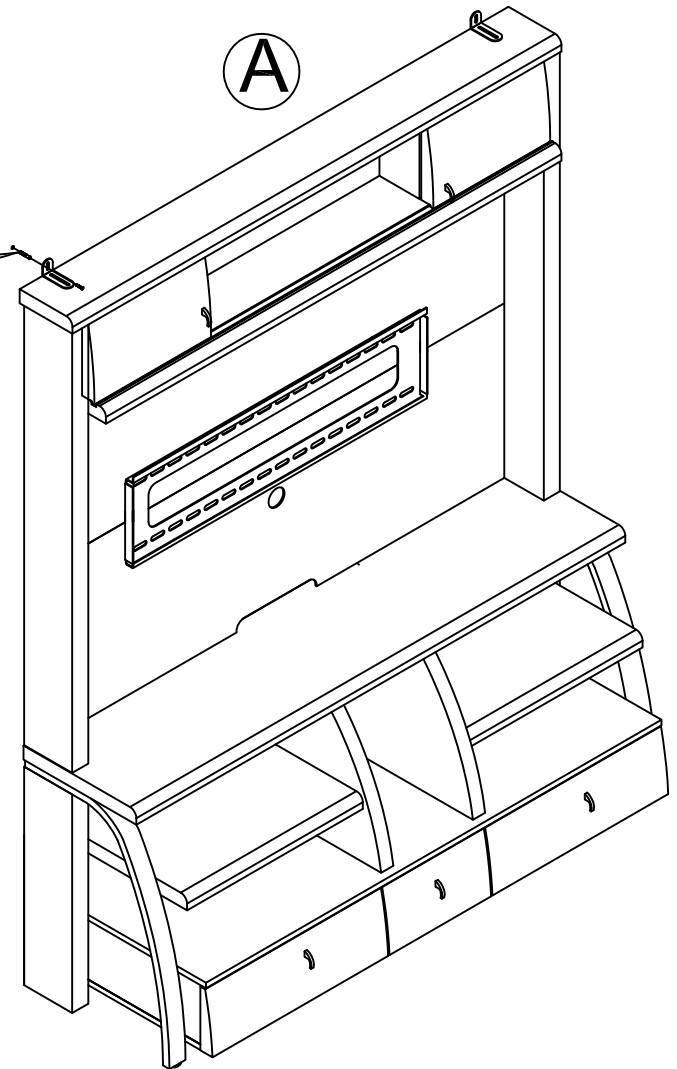
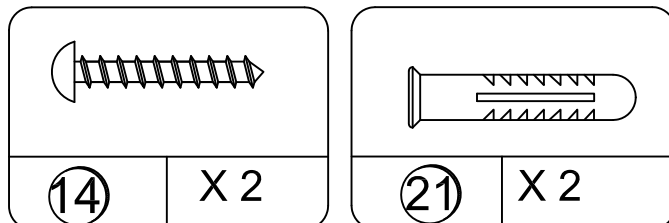
Fije el ÉQUERRE (20) a la pared que usa la OPCIÓN 1 o 2 como mostrada.

**OPCIÓN 1:**

Fije la ÉQUERRE (20) a una viga en la pared ccon el VIS (14).

**OPCIÓN 2:**

Taladre un agujero de un diametro de 3/16" en la pared. Martille el ANCRAGE MURAL (20) dentro del agujero hasta que est¡ al ras de la pared. Fije la ÉQUERRE (20) a la ANCRAGE MURAL (21) con el VIS (14).



# 31

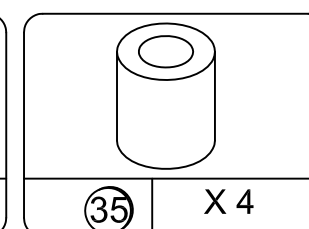
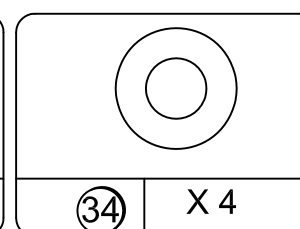
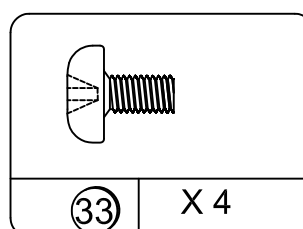
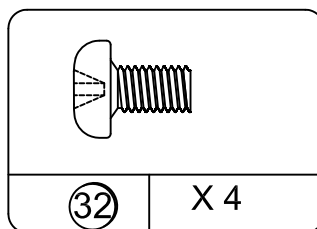
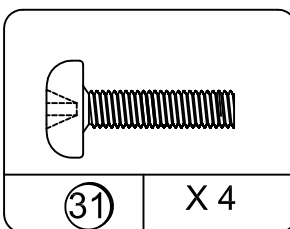
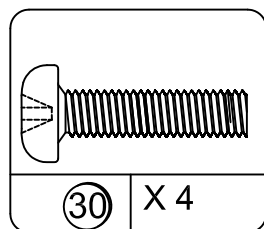
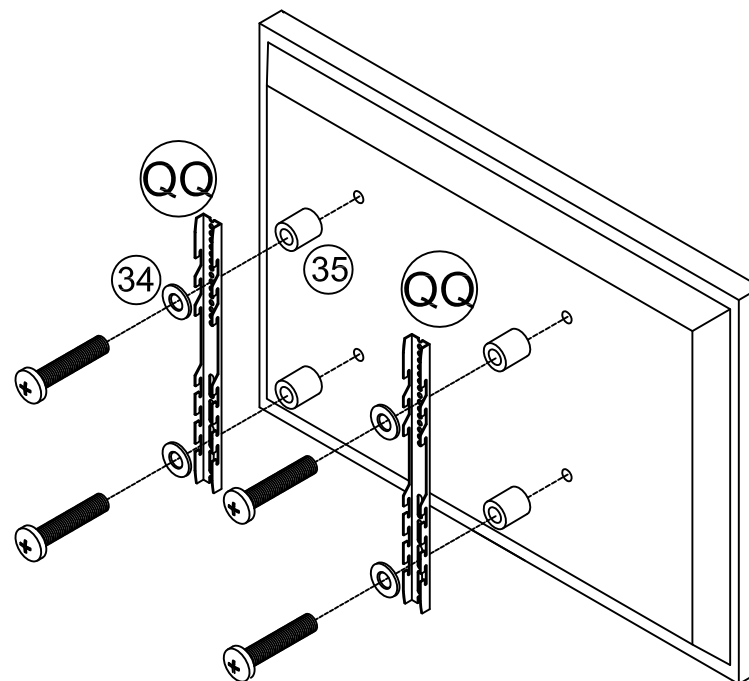


It is very important to use correct bolts in attaching the back side of TV to upright rails (vertical bar). We strongly recommend taking measures to prevent the TV from toppling over. Unsecured TV may topple and result in property damage, serious bodily injury or even death.

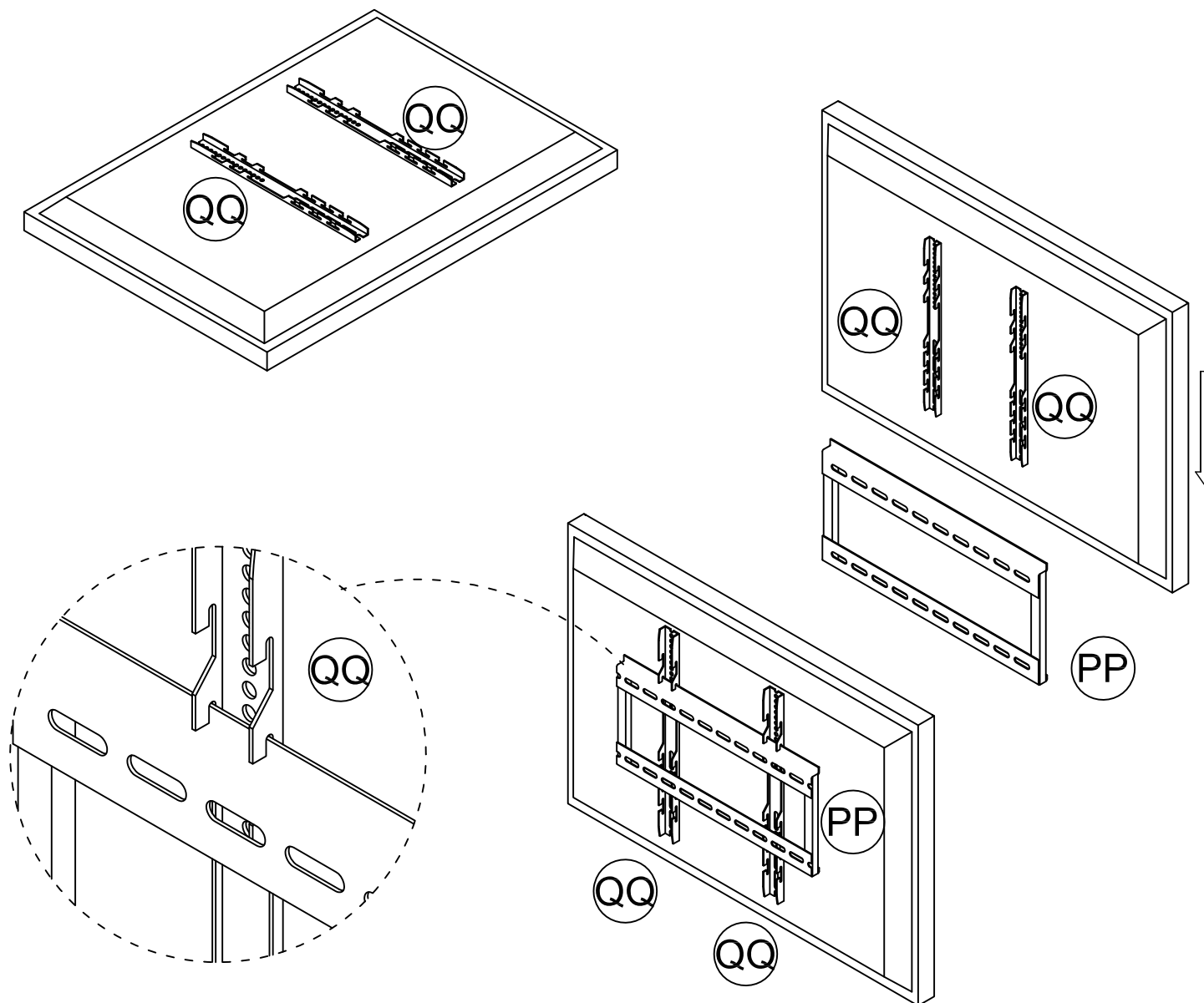
Be sure to use the bolts supplied with the TV when attaching upright rails to the TV set. If bolts are not provided, please follow the following steps:

1. Please read Operating Instruction or Owner's Manual of your TV to determine the type and size of bolts. If you cannot find it, Please call your TV manufacturer for this information.
2. Altra Furniture has enclosed assortment of bolts, washers, and spacers in plastic bags that should work with most of TV sets. If you are unable to find correct bolts, please consult your local hardware store.
3. Be sure to use correct bolts (specified by the manufacturer) to attach your TV set to upright rails (vertical bars) as shown in the diagram.

Note: Nylon spacers should be used if your TV set has recessed holes or an obstruction on the back that prevents it from sitting flush against the rails.

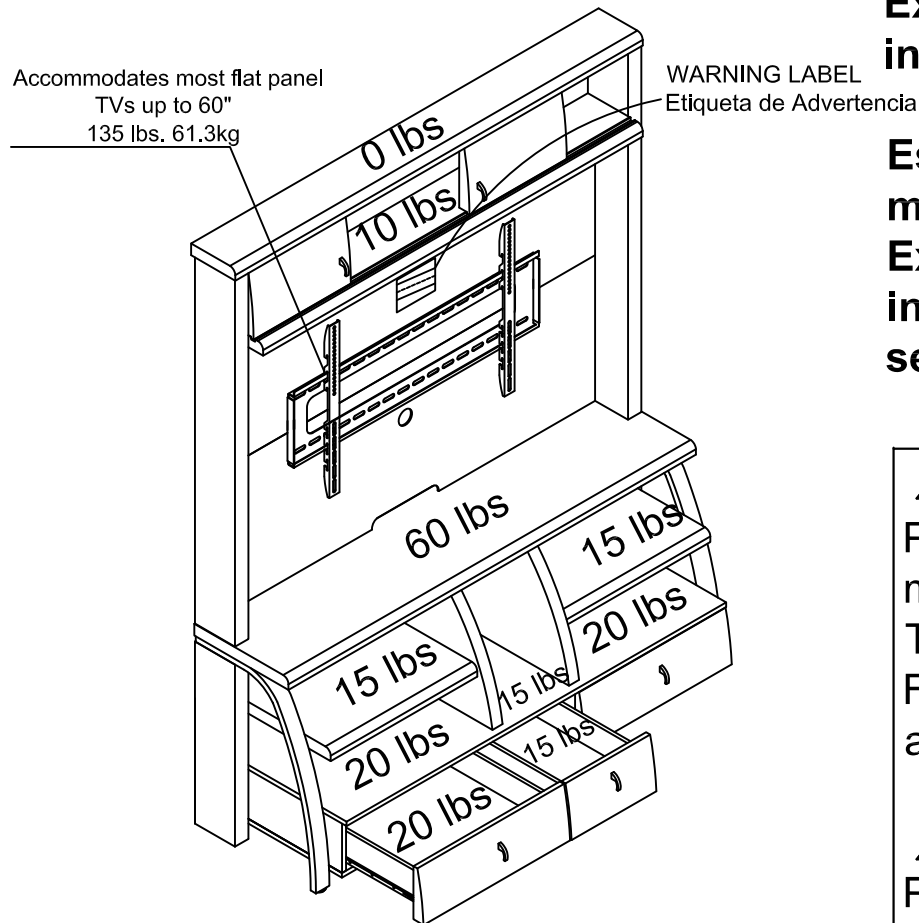


# 32





**WEIGHT LIMITS:**  
**LÍMITES DE PESO:**



Enjoy Your Furniture  
Disfrute de su mueble

**This unit has been designed to support the maximum loads shown.**

**Exceeding these load limits could cause sagging, instability, product collapse, and/or serious injury.**

**Esta unidad se ha diseñado para apoyar las cargas máxima se mostradas.**

**Exceder estos limites de carga podria causar ceder, inestabilidad, derrumbamiento del producto, y/o lesion seria.**

**▲ WARNING**

Please make sure that all objects are removed before moving the assembled unit.

The unit must be team lifted, not dragged or pushed. Failure to do so could cause instability, product collapse, and/or serious injury.

**▲ ADVERTENCIA**

Por favor mueva el mueble cuidadosamente con las ayuda de otra persona. levante y mueva el mueble a su lugar. no lo arrastre o empuje, de lo contrario puede haber inestabilidad en el mueble y este puede colapsar u ocasionar graves lesiones.